

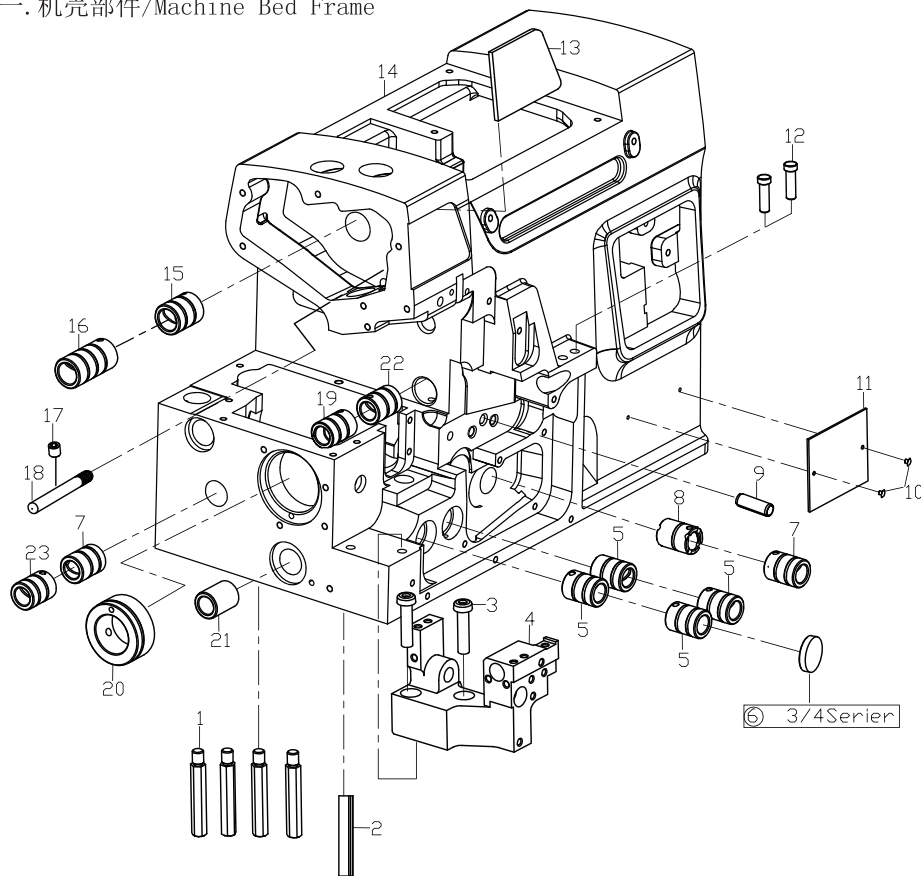
PARTS BOOK

Tre 1F
Quattro 1F
Orlo 1F
Cinque 1F
Quattro 3F

High speed industrial overlock
sewing machine



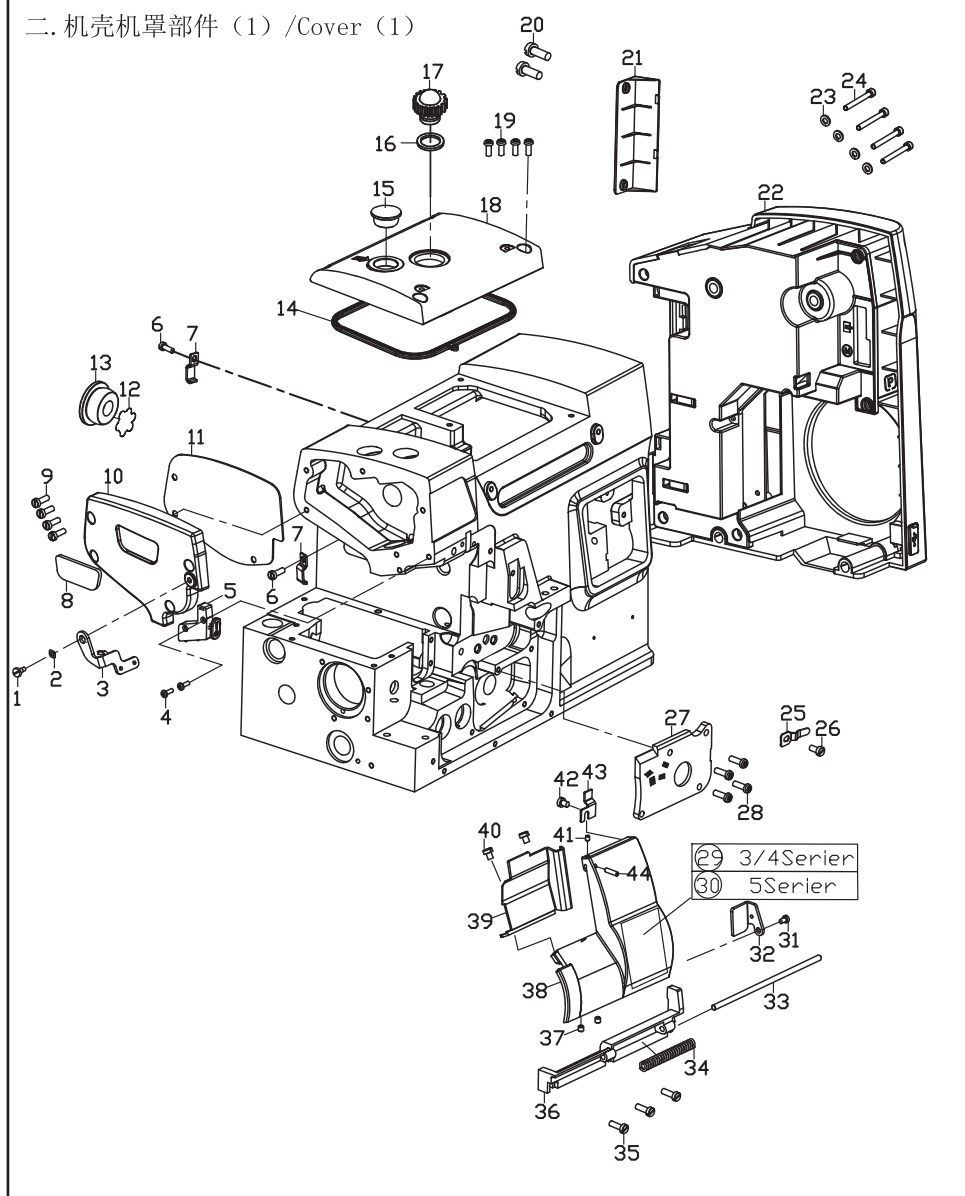
一. 机壳部件/Machine Bed Frame



一、机壳部件/Machine Bed Frame

序号	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three--	四线 four--thread	五线 five--thread
1	880001017	支柱	Bed pin	4	4	4
2	P270453840	油管 (弹簧销)	Pin	1	1	1
3	M180601025	螺钉M6X25	Screw	2	2	2
4	880001016	下刀座 (针板支座)	Bracket Assembly	1	1	1
5	880007007	下弯针轴套	Feeding sleeve	2	2	4
6	880001019	橡胶塞	Rubber Plug	1	1	0
7	900001021	上弯针前套	Feeding sleeve	2	2	2
8	880007006	上弯针后轴套	Upper Looper Back Sleeve	1	1	1
9	P270445516	限位销	Pin	1	1	1
10	880001004	铆钉	Rivet	2	2	2
11	900C01019	机身编码	Body code	1	1	1
12	880001008	过线管	Pipe	2	2	2
13	900C01017	系列牌	Machine Model Plate	1	1	1
14	900C01018	机壳	Machine Frame	1	1	1
15	880005008	机针传动轴右套	Sleeve	1	1	1
16	880005002	机针转动轴左套	Sleeve	1	1	1
17	M140400704	油管紧定螺钉M4X4	Rivet M4X4	1	1	1
18	890001001	针杆供油管	Needle Bar Oil Tube	1	1	1
19	900001003	上刀轴左套	Upper Looper Front Sleeve	2	2	2
20	880004018	主轴轴套	Main Shaft Sleeve	1	1	1
21	880009030	差动轴套	Sleeve	1	1	1
22	900001020	上刀轴右套	Right sleeve of upper axle	1	1	1
23	900001021	送布轴左套	Sleeve	1	1	1

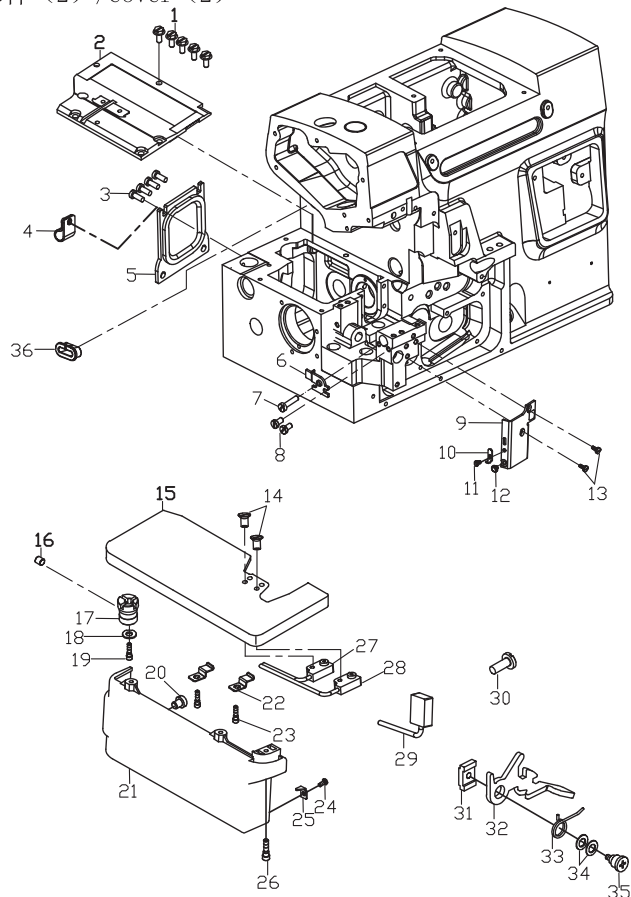
二. 机壳机罩部件 (1) /Cover (1)



二、机壳机罩部件（1）/Cover(1)

序号	图 号 Part NO.	名 称 Partname	零件描述 Description	数 量(Number)		
				三线 three-	四 线 four-thread	五 线 five-thread
1	900002030	护目罩支架螺钉	Screw	1	1	1
2	680003009	波形垫圈	Washer	1	1	1
3	900C02032	护目罩支架	Wrench	1	1	1
4	M070400712	剪线开关紧定螺钉M4X12	Screw	2	2	2
5	900C02005	剪线开关组件	Trimmer switch sensor	1	1	1
6	M070400707	线夹螺钉	Screw	2	2	2
7	030309015D	线夹	Clamp	2	2	2
8	900002003	商标牌	Machine model plate	1	1	1
9	M070400710	侧盖螺钉M4X10	Screw	4	4	4
10	900C02002	侧盖	Side Cover	1	1	1
11	900C02008	侧盖密封垫	Inside Gland	1	1	1
12	900002044	挡油板	Oil baffle	1	1	1
13	880003005	上弯针轴橡胶塞	Oil Seal	1	1	1
14	900002007	上盖密封垫	Upper Gland	1	1	1
15	880002005	上盖注油孔橡胶塞	Oil Seal	1	1	1
16	680003002	O型圈	O-ring	1	1	1
17	680003001	油窗	Oil sight window	1	1	1
18	900C02011	上盖	Top Cover	1	1	1
19	M070400712	螺钉M4X12	Screw	4	4	4
20	M090400710	电控盖螺钉	Screw	2	2	2
21	900002041SP	电控盖	Electronic control cover	1	1	1
22	900C02012	电控组件	Controller	1	1	1
23	900002045	垫片	Shim	4	4	4
24	M180500845	控制器固定螺钉M5X45	Screw	4	4	4
25	880002011	前罩板卡簧	Flat Spring	1	1	1
26	M070400707	螺钉M4X7	Screw	1	1	1
27	880002015	前盖板	Front Side Cover	1	1	1
28	M070400712	螺钉M4X12	Screw	4	4	4
29	900001022	穿线图	Thread diagram	1	1	0
30	900001023	穿线图	Thread diagram	0	0	1
31	M070300507	前门板防转板螺钉M3X7	Screw	1	1	1
32	890002016	前门板防转板	Anti rotating plate	1	1	1
33	880002025	铰链销	Pin	1	1	1
34	880002030	铰链弹簧	Spring	1	1	1
35	M070400710	铰链孔固定螺钉	Screw	3	3	3
36	880002028	铰链	Hinge	1	1	1
37	M140400704	铰链轴紧定螺钉M4X4	Screw	2	2	2
38	900C02025	前门板	Front Cover (right)	1	1	1
39	900002029	前门板罩板(四线)	Front Cover (4)	1	1	0
	900002029-1	前门板罩板(五线)	Front Cover (5)	0	0	1
40	M070400707	前门板罩板螺钉M4X7	Screw	2	2	2
41	880007016	支紧螺钉M3X4	Screw	1	1	1
42	M070400705	前门板压板防转螺钉M4X5	Screw	1	1	1
43	880002014	锁紧板	Latch	1	1	1
44	M140300512	调节螺钉M3X12	Screw	1	1	1

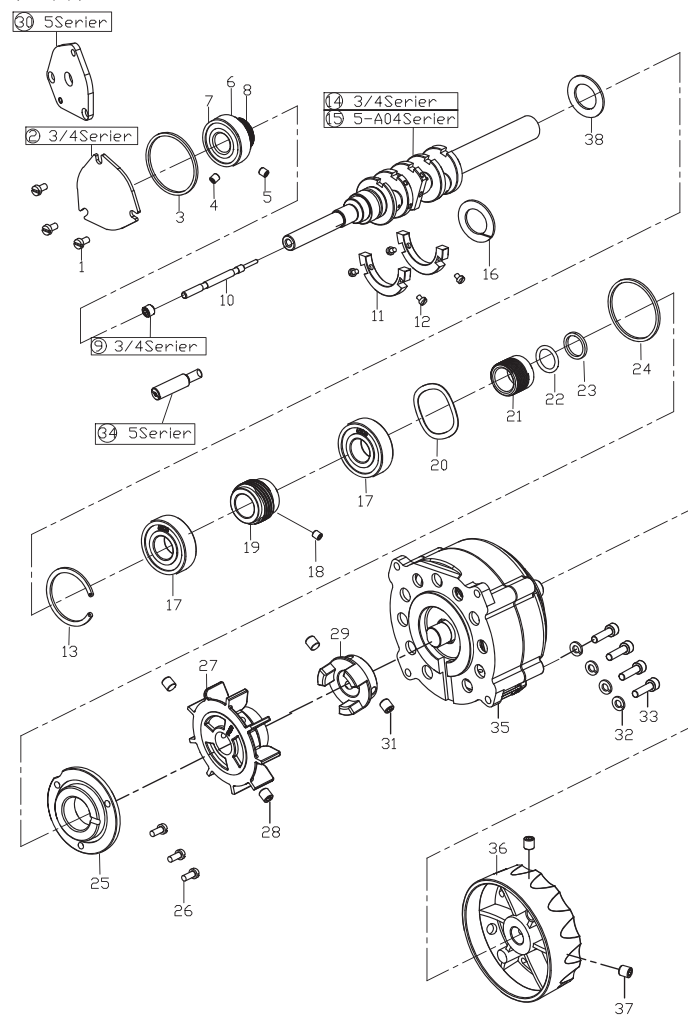
三. 机壳机罩部件 (2) /Cover (2)



三、机壳机罩部件 (2) /Cover (2)

序号	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three--	四线 four--thread	五线 five--thread
1	M200400708	左上盖螺钉 M4X8	Left upper cover Screw	5	5	5
2	880003003	左上盖	Left upper cover	1	1	1
3	M070400708	后盖板组件螺钉 M4X8	Back Cover Plate Screw	4	4	4
4	500018004	线夹	Clamp	2	2	2
5	880003001	后盖板组件	Back Cover Plate	1	1	1
6	900003033SP	磁铁挡板组件		1	1	1
7	M0704007012	调节螺钉 M4X12	Adjust Screw	1	1	1
8	M070400708	弹簧压板固定螺钉 M4X8	Screw	2	2	2
9	900003005	防护板	Fenders	1	1	1
10	880003009	压板	Pressure plate	1	1	1
11	M070350504	压板固定螺钉 M3.5X4	Pressure plate Screw	1	1	1
12	880003011	防震塞	Quakeproof Plug	3	3	3
13	M040400707	防护板螺钉	Screw	2	2	2
14	M040300506	传感器固定螺钉	Screw	2	2	2
15	900003012	缝台组件	Sealing components	1	1	1
16	M150400704	缝台转动轴固定螺钉 M4X4	Screw	1	1	1
17	880003014	缝台转动轴套	Stretch the sleeve	1	1	1
18	W230651118	弹性垫圈	Elastic washer	1	1	1
19	880003016	轴位螺钉	Screw	1	1	1
20	880003011	防震垫	Shockproof pad	1	1	1
21	900003015	缝台下罩壳	Cloth plate downside cover	1	1	1
22	900003037	线夹	Clamp	2	2	2
23	M070400707	螺钉 M4X7	Screw	2	2	2
24	M070300504	螺钉 M3X4	Screw	1	1	1
25	880003025	下罩壳压板	Downside Pressure Plate	1	1	1
26	M090400720	下罩壳固定螺钉 M4X20	Screw	1	1	1
27	900003027SP	缝台中传感器	Cloth plate back sensor	1	1	1
28	900003026SP	缝台传感器	Cloth plate back sensor	1	1	1
29	900003030SP	缝台安全开关组件	Seat safety switch assembly	1	1	1
30	M070400705	缝台安全开关螺钉	Screw	1	1	1
31	880003032	限位片	Limiter	1	1	1
32	880003018	缝台闸	Spring gates	1	1	1
33	880003019	缝台闸弹簧	Spring	1	1	1
34	9000003019	铜垫片	Copper gasket	2	2	2
35	880003020	缝台闸固定螺钉	Screw	1	1	1
36	900C03036	过线孔橡胶塞	Through hole rubber plug	1	1	1

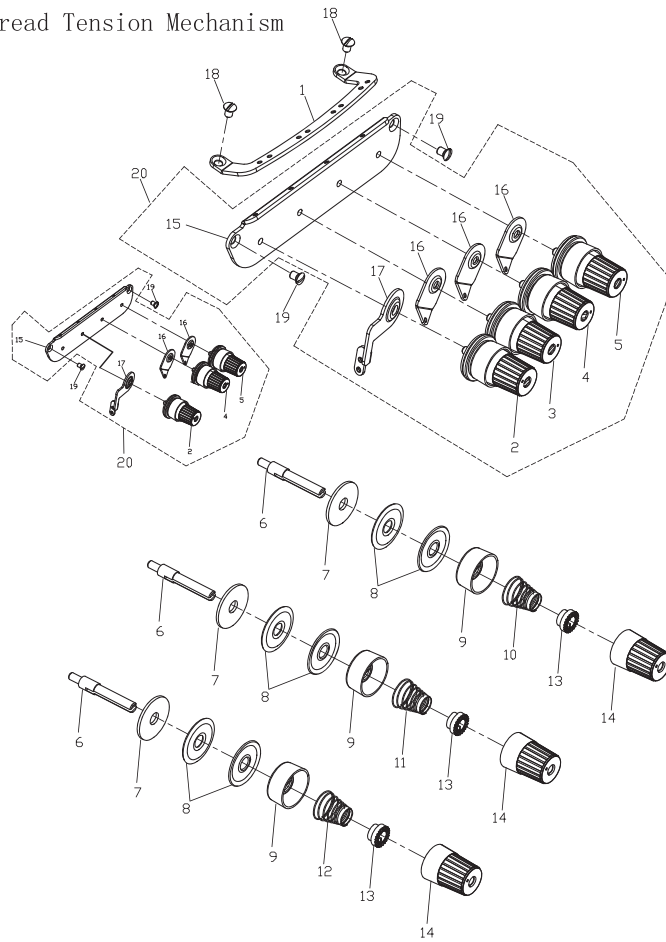
四、主轴部件/Crank Drive Mechanism



四、主轴部件/Crank Drive Mechanism

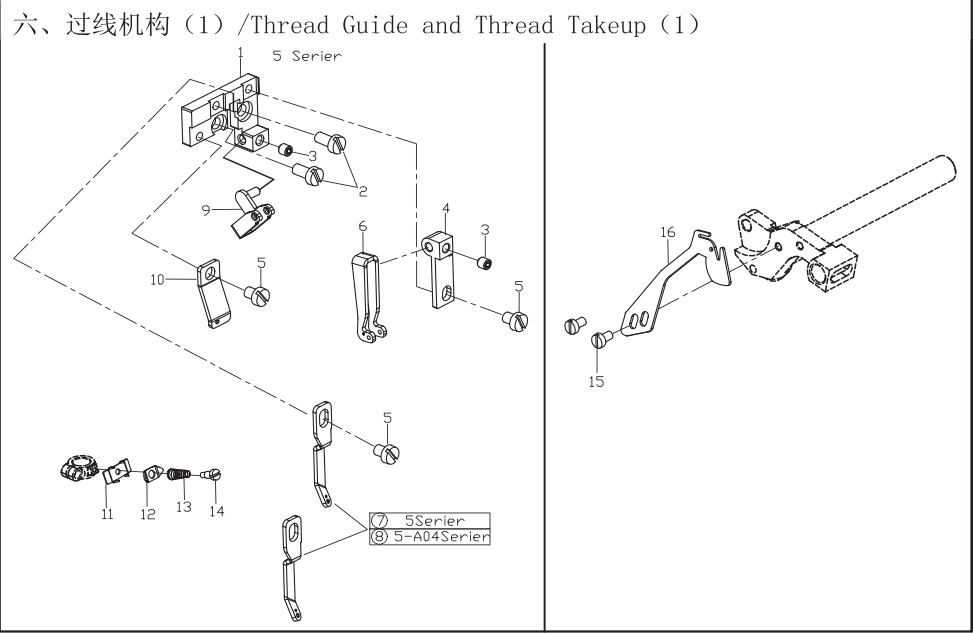
序号	图 号 Part NO.	名 称 Partname	零 件 描 述 Description	数 量(Number)		
				三 线 three-	四 线 four-thread	五 线 five-thread
1	M070400708	轴承左端盖螺钉	Screw	3	3	3
2	900004002	左轴承端盖	Left Bearing Cover	1	1	0
3	O350390265	O型圈	O Ring	1	1	1
4	M150500806	轴承套紧定螺钉B M5X6	Screw	1	1	1
5	M150500810	轴承套紧定螺钉A M5X10	Screw	1	1	1
6	O350300012	O型圈	O Ring	2	2	2
7	880004004	轴承	Bearing	1	1	1
8	880004005	棘轮	Ratchet Wheel	1	1	1
9	900004008	主轴螺钉	Screw	1	1	0
10	900004024	油量销	Pin	1	1	1
11	880004016	主轴平衡块(KD223)	Main Shaft Blance Section	2	2	2
12	M070300508	平衡块螺钉	Screw	4	4	4
13	880004019	卡簧	Ring	1	1	1
14	900C04016	主轴	Main shaft	1	1	1
15	900C04017	主轴	Main shaft	0	0	1厚
16	880004039	缓冲垫圈	Cushion washer	4	4	4
17	500005003	轴承 (6203)	Bearing	2	2	2
18	M140500804	蜗杆紧固螺钉	Worm Screw	2	2	2
19	900004019	蜗杆	Worm	1	1	1
20	W223239535	波形垫圈	Washer	1	1	1
21	680004008	甩油套	Oil Seal	1	1	1
22	O350145012	O型圈14.5X1.2	O Ring	1	1	1
23	W221511920	垫片	Washer	1	1	1
24	900004023	密封垫	Seal Ring	1	1	1
25	900004024-1	后轴承盖	Back Bearing Cover	1	1	1
26	M090400710	后轴承盖螺钉M4X10	Screw	3	3	3
27	900004027	电机定子(QD587-1005512)	Stator	1	1	1
	900FT04024	外联轴器	Linker	1	1	1
	900004028	风扇	Fan	1	1	1
28	M140601008	螺钉 M6 × 1 L=8	Screw	3	3	3
29	900FT04025	内联轴器	Linker	1	1	1
30	900004030	左轴承端盖	Left Bearing Cover	0	0	1
31	M140601006	螺钉 M6 × 1 L=6	Screw	3	3	3
32	W234507008	电机弹性垫片	Motor Spring Washer	4	4	4
33	M180500830	电机螺钉M5X30	Motor Screw	4	4	4
34	880004009	打线凸轮轴	Camshaft	0	0	1
35	900C04035	电机	Motor assembly	1	1	1
36	900C04036	手轮	Heandwheel	1	1	1
37	M140500805	螺钉	Screw	2	2	2
38	900004042	垫片	Washer	1	1	1

五、夹线部件/Thread Tension Mechanism



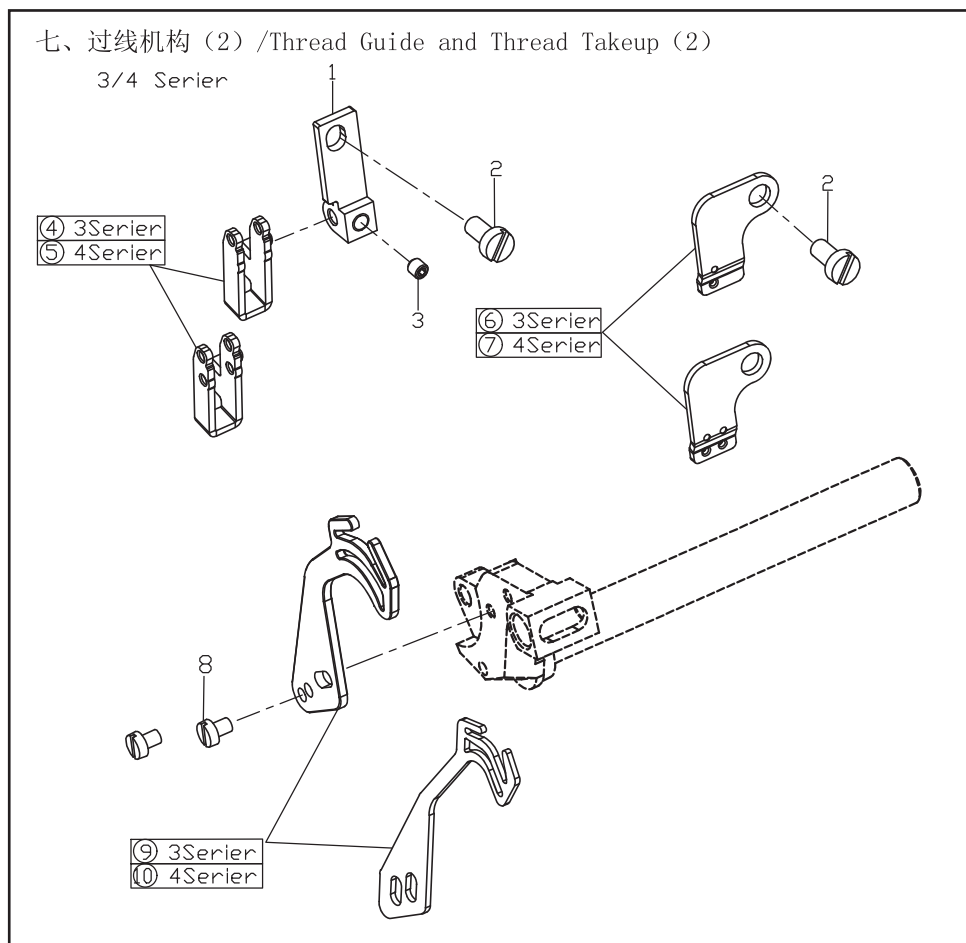
五、夹线部件/Thread Tension Mechanism

序号	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three-	四线 four-thread	五线 five-thread
1	900005001	过线板	Thread Guide	1	1	1
2	900016002	夹线器组件A	Tension Spring Assembly A	1	2	2
3	900016003	夹线器组件B	Tension Spring Assembly B	1	2	2
4	900016004	夹线器组件C	Tension Spring Assembly C	0	0	1
5	900016005	夹线器组件D	Tension Spring Assembly D	0	0	1
6	880016006	夹线螺钉	Screw	3	4	4
7	880016007	羊毛垫	Felt	3	4	4
8	880016008	夹线片	Tension Disc	6	8	8
9	880016009	夹线器止动盖	Tension Device Cover	3	4	4
10	880016010	调压簧	Spring	1	2	2
11	880016011	调压簧	Spring	2	2	2
12	880016012	调压簧	Spring	0	0	1
13	880016014	调压止动套	Ratchet	3	4	4
14	900016015	调压螺母	Nut	3	4	4
15	900005016	过线板	Thread Guide Plate	1	1	1
16	900005008	穿线片	Thread Guide Piece	3	3	3
17	900005019C	穿线片	Thread Guide Piece	0	1	1
18	M070400707	过线板固定螺钉	Screw	2	2	2
19	M040400705	夹线器固定螺钉	Screw	2	2	2
20	900005001-4	夹线器组件	Clamp assembly	0	1	1
	900005001-3	夹线器组件	Clamp assembly	1	0	0



六、过线机构 (1) /Thread Guide and Thread Takeup (1)

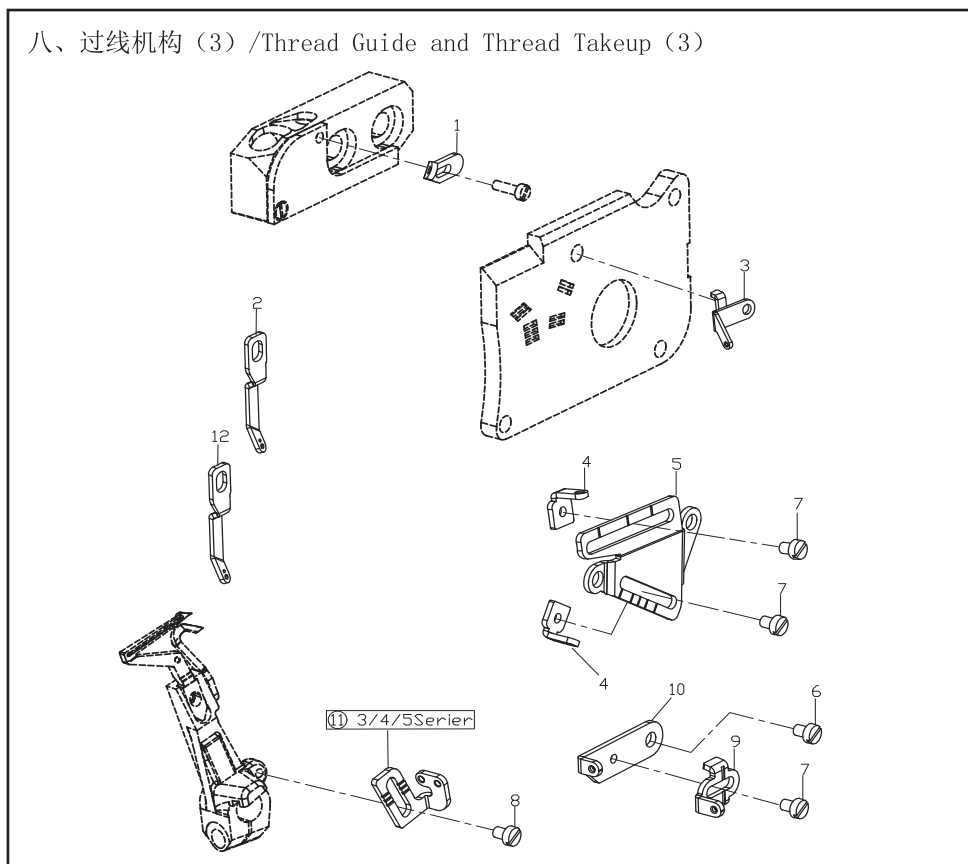
序号	图 号 Part NO.	名 称 Partname	零 件 描 述 Description	数 量 (Number)		
				三 线 three-	四 线 four-thread	五 线 five-thread
1	900006001	过线板固定座 (大)	Bracket	0	0	1
2	M070400706	过线板固定座螺钉M4X8	Screw	0	0	2
3	M140400704	过线板螺钉M4X4	Screw	0	0	2
4	900006004	五线过线板支架	Bracket	0	0	1
5	M070400705	螺钉M4X5	Screw	0	0	3
6	680006016	二眼过线板	Thread Guide	0	0	1
7	880017009	单孔过线板	Thread Guide	0	0	1
8	880017010	单孔过线板	Thread Guide	0	0	1
9	880017003	过线板	Thread Guide	0	0	1
10	900006010	穿线板	Thread Guide	0	0	1
11	880005047	栏线板 (275011)	Bracket	1	1	1
12	880005048	压线板	Thread Retainer	1	1	1
13	880005049	压线板弹簧	Spring	1	1	1
14	880005050	轴位螺钉	Screw	1	1	1
15	M080300505	挑线杆固定螺钉M3X5	Screw	0	0	2
16	900006016	挑线杆	Thread Take-up	0	0	1
	900006017	挑线杆	Thread Take-up	0	0	1



七、过线机构 (2) /Thread Guide and Thread Takeup (2)

序号	图 号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three--	四线 four-thread	五线 five-thread
1	880017016	托架	Bracket	1	1	0
2	M070400705	托架螺钉M4X5	Screw	2	2	0
3	M140400704	螺钉M4X4	Screw	1	0	0
4	680006010	过线	Thread Guide	1	0	0
5	880017003	过线	Thread Guide	0	1	0
6	900006006	过线板	Thread Guide	1	0	0
7	900006007	过线板	Thread Guide	0	1	0
8	M080300505	螺钉M3X5	Screw	2	2	0
9	900007013	挑线杆	Thread Takeup	1	0	0
10	900007014	挑线杆	Thread Takeup	0	1	0

八、过线机构 (3) /Thread Guide and Thread Takeup (3)



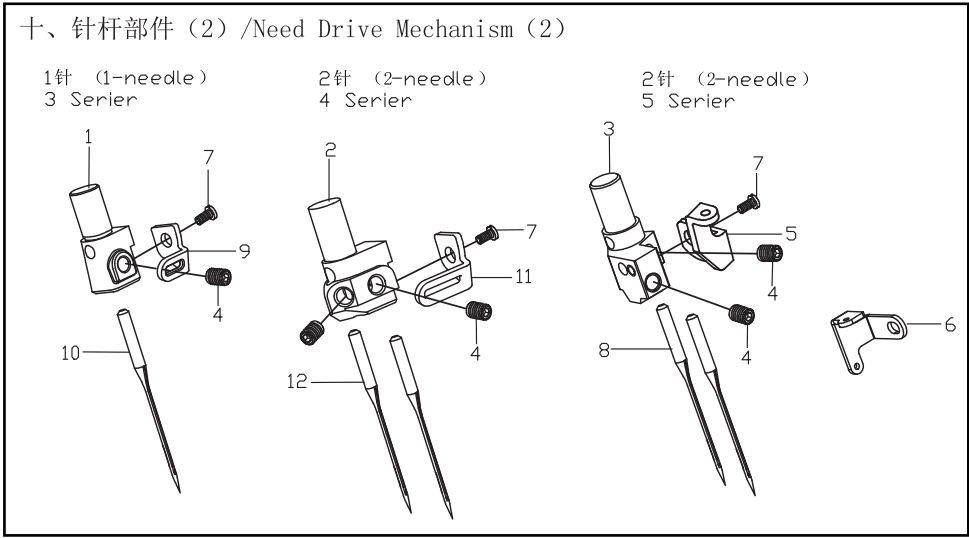
八、过线机构 (3) /Thread Guide and Thread Takeup (3)

序号	图 号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three-	四线 four-thread	五线 five-thread
1	880018001	过线板	Thread Guide	1	1	1
2	900008014	过线板	Thread Guide	0	0	1
3	880018006	上弯针过线板	Upper Looper Thread Guide	0	0	1
4	880018007	上弯针过线板 (275047)	Upper Looper Thread Guide	2	2	2
5	880018011	过线板调整架 (275004)	Bracket	1	1	1
6	M070400707	螺钉	Screw	1	1	1
7	M070300504	上弯针过线板螺钉M3X4	Screw	3	3	3
8	M070350606	上弯针过线板螺钉M3.5X6	Screw	1	1	1
9	880018010	下弯针过线板	Thread Guide Plate	1	1	1
10	880018008	上弯针过线板	Thread Takeup	1	1	1
11	900008012	挑线架	Thread Takeup	1	1	1
12	900008015	过线板	Thread Guide	0	0	1

九、针杆部件 (1) /Need Drive Mechanism (1)

Exploded view diagram of the Needle Drive Mechanism (1). The diagram shows various components numbered 1 through 22. Key parts include: 1. Needle Drive Arm, 2. Pin, 3. Pin, 4. Pin, 5. Pin, 6. Pin, 7. Pin, 8. Pin, 9. Pin, 10. Pin, 11. Needle Drive Arm, 12. Pin, 13. Pin, 14. Pin, 15. Pin, 16. Pin, 17. Pin, 18. Pin, 19. Pin, 20. Pin, 21. Pin, 22. Pin. Dashed lines indicate the assembly sequence and alignment of the parts.

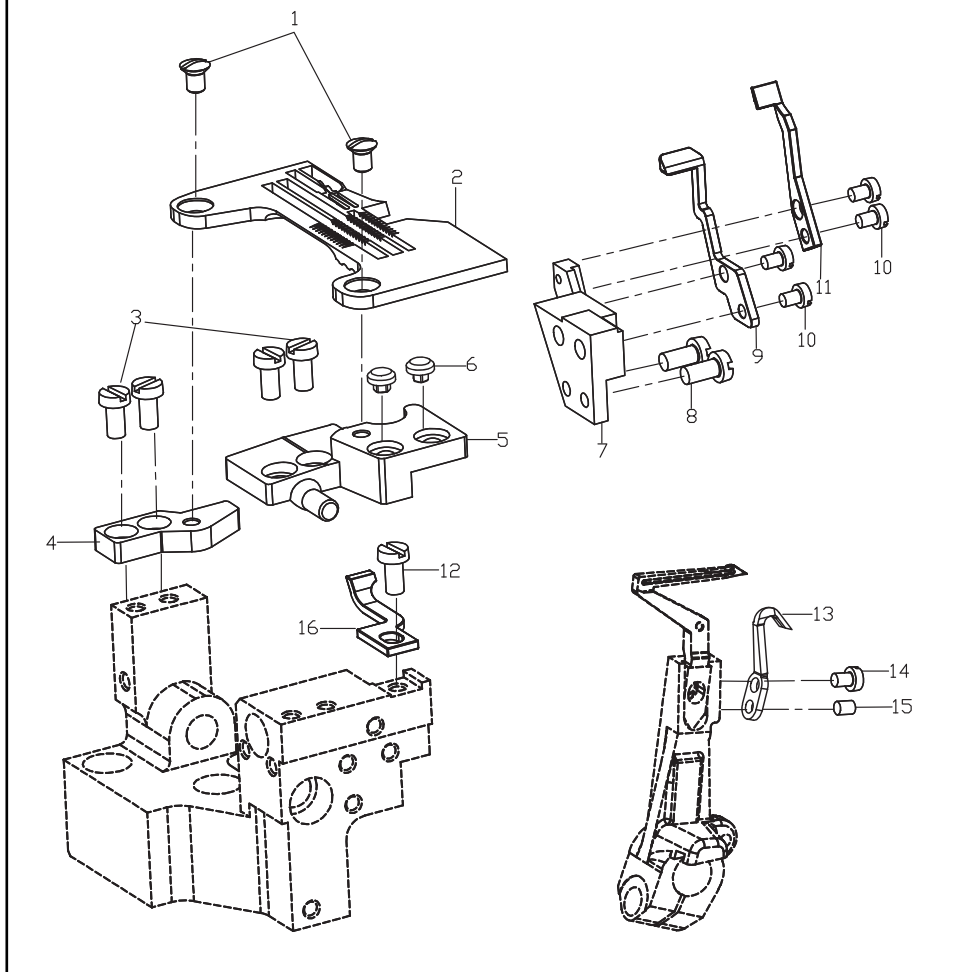
九、针杆部件 (1) /Need Drive Mechanism (1)						
序 号	图 号 Part NO.	名 称 Partname	零 件 描 述 Description	数 量(Quantity)		
				三 线 three—	四 线 four—thread	五 线 five—thread
1	900009001	针杆长连杆	Connection	1	1	0
	900009002	针杆长连杆	Connection	0	0	1
2	M090400716	针杆连杆螺钉M4X16	Screw	2	2	2
3	M150400706	机针传动轴锁定螺钉M4X6	Screw	1	1	1
4	E320801610	卡簧E8	Ring	1	1	1
5	680005038	铜垫片	Washer	1	1	1
6	880006006	机针传动轴挡圈	Retainer Ring	1	1	1
7	M140400704	挡圈锁定螺钉M4X4	Screw	2	2	2
8	880005015	曲柄销	Pin	1	1	1
9	M180607512	机针传动曲曲柄螺钉M6X12	Screw	1	1	1
10	880005003	机针传动轴曲柄	Crank	1	1	1
11	880005001	机针传动轴	Shaft	1	1	1
12	M1906007514	机针传动摆杆螺钉M6X14	Screw	1	1	1
13	880005016	机针传动曲柄	Crank	1	1	1
14	900009015	针杆	Needle Bar	1	1	1
	900009015W	针杆	Needle Bar	1	1	1
15	880005019	曲柄销	Shaft	1	1	1
16	880005028	针杆套	Needle Bar Sleeve	1	1	1
17	M160400705	针杆套螺钉M4X5	Screw	1	1	1
18	O35012018	O型圈 (201022)	O Ring	2	2	2
19	880005026	毛毡	Oil Felt	1	1	1
20	M070300506	螺钉	Screw	1	1	1
21	880005030	针杆夹	Ring	1	1	1
22	900C09024	针杆孔橡胶塞	Rubber Seal	1	1	1



十、针杆部件 (2) /Need Drive Mechanism (2)

序号	图 号 Part NO.	名 称 Partname	零 件 描 述 Description	数 量(Number)		
				三线 three-	四线 four-thread	五线 five-thread
1	880005037	针夹头	Needle Clamp	1	0	0
2	880005039	针夹头	Needle Clamp	0	1	0
3	880005041	针夹头	Needle Clamp	0	0	1
4	M140300503	针夹螺钉M3X3	Screw	1	2	2
5	680005033	机针穿线片	Thread Guide	0	0	1
6	880005054	机针穿线片	Thread Guide	0	0	1
7	M070200403	机针穿线片固定螺钉M2X3	Screw	1	1	1
8	680003035-1	机针 (五线)	Needle	0	0	2
9	880005051	机针穿线片 (一针)	Thread Guide	1	0	0
10	680003035	机针 (三、四线)	Needle	1	0	0
11	880005052	机针穿线片	Thread Guide	0	1	0
12	680003035-2	机针 (四线厚料)	Needle	0	2	0

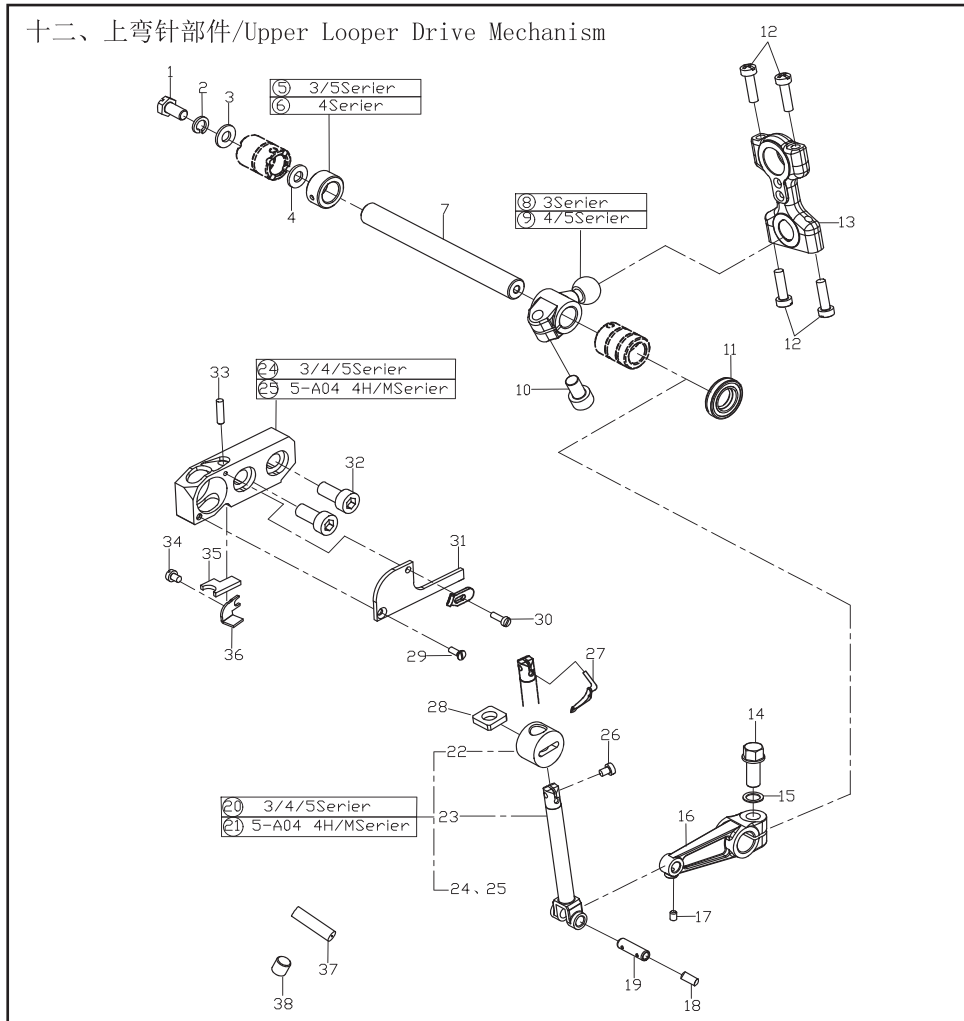
十一、针杆部件 (3) /Need Drive Mechanism (3)



十一、针板部件 (3) /Need Drive Mechanism (3)

序号	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three-	四线 four-thread	五线 five-thread
1	M040400705	针板螺钉M4X5	Screw	2	2	2
	880006017	针板 (3线)	Needle Plate(Three-Thread)	1	0	0
	880006018	针板 (4线)	Needle Plate(Four-Thread)	0	1	0
2	880006019	针板 (5线)	Needle Plate(Five-Thread)	0	0	1
	880006020	针板 (5线宽)	Needle Plate(Five-Thread)	0	0	1
	880006021	针板 (5线厚)	Needle Plate(Five-Thread)	0	0	1
3	M070400707	针板定位块螺钉M4X8	Screw	4	4	4
4	880006015	针板定位块	Bracket	1	1	1
5	880006012	针板座	Needle Plate Bracket	1	1	1
6	880003011	防震垫 (240305)	Cushion Rubber	2	2	2
7	880006023	护针板座	Bracket	0	0	1
8	M070400712	护针板座螺钉M4X12	Screw	0	0	2
9	880006005	后护针	Needle Guard	0	0	1
10	M070300504	螺钉M3X4	Screw	0	0	4
11	880006007	链弯针护针	Needle Guard	0	0	1
12	M080400705	螺钉M4X5	Screw	1	1	1
13	880006001	主直针护针	Needle Guard	1	1	1
14	M070300504	前护针螺钉M3X4	Screw	2	2	2
15	900011017	销子	Translate	1	1	1
	880006011	前护针 (277005)	Needle Guard	1	1	0
16	880006010	前护针	Needle Guard	0	0	1

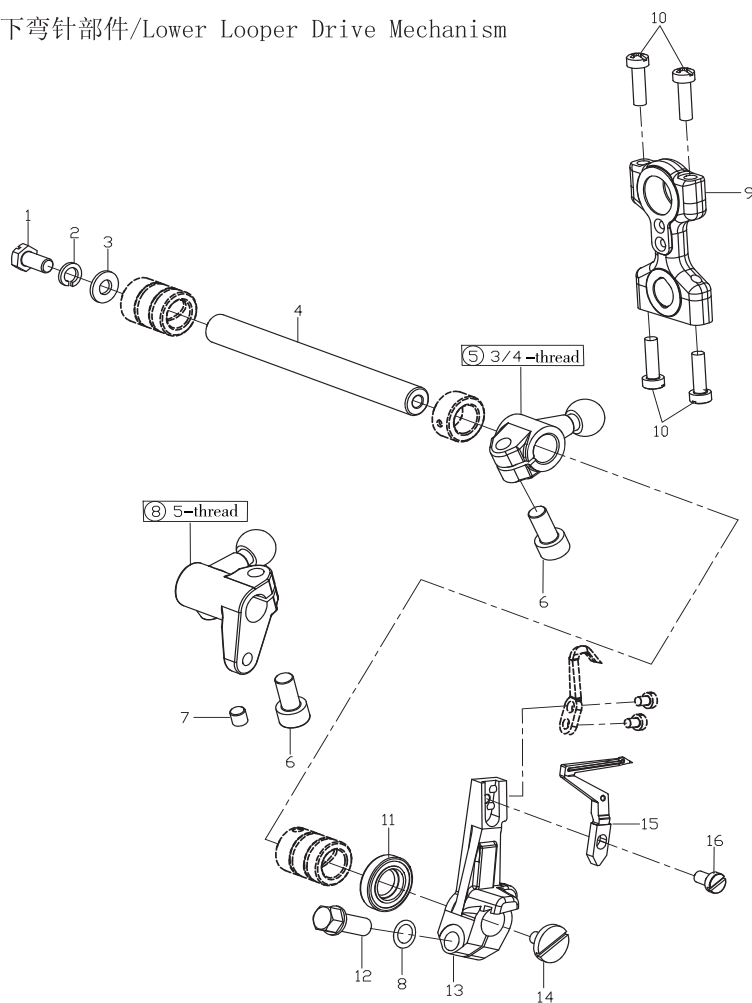
十二、上弯针部件/Upper Looper Drive Mechanism



十二、上弯针部件/Upper Looper Drive Mechanism

序号	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three-	四线 four-thread	五线 five-thread
1	M200500810	六角头开槽螺钉M5X10	Screw	1	1	1
2	W230507512	弹簧垫圈	Spring Washer	1	1	1
3	W220501614	弯针轴垫片	Washer	1	1	1
4	900012039	垫片五线厚料	Washer	0	0	1
5	900012005	挡圈	Bush	1	0	1
6	900012006	挡圈	Bush	0	1	0
7	880007020	弯针轴	Shaft	1	1	1
8	880007009	上弯针球曲柄	Crank	1	1	0
9	880007011	上弯针球曲柄	Crank	0	0	1
10	M180607512	上弯针球曲柄螺钉M6X0.75L=1	Screw	1	1	1
11	680008010	油封(210586; 同500)	Oil Seal	1	1	1
12	M090400716	弯针连杆螺钉M4X16	Screw	4	4	4
13	880007001	弯针连杆	Connection	1	1	1
14	M1906007514	螺钉	Screw	1	1	1
15	900012035	垫片	Shim	1	1	1
16	880007013	连杆(KJ215)	Connecting Rod	1	1	1
17	M140300503	螺钉M3X3	screw	1	1	1
18	500026011	油线	Oil Thread	1	1	1
19	880007027	连杆销轴	Pin Assy.	1	1	1
20	880007041	上弯针滑杆组件	Upper Looper Holder Assy.	1	1	0
21	900012023	上弯针滑杆组件	Upper Looper Holder Assy.	0	0	1
22	880007043	上弯针滑块	Upper Looper Slider	1	1	1
23	880007042	上弯针滑杆	Upper Looper Slider	1	1	1
24	880007039	上弯针滑块座	Upper Looper Bracket	1	1	1
25	880007040	上弯针滑块座	Upper Looper Bracket	0	0	1
26	M070350606	上弯针固定螺钉M3.5X6	Screw	1	1	1
27	880007033	上弯针	Upper Looper	1	1	0
27	880007033-1	上弯针	Upper Looper	0	0	1
27	880007033-1H	上弯针	Upper Looper	0	0	1
28	880007045	上弯针滑杆套油毡	Felt	1	1	1
29	880008025	螺钉M2.5X5	Screw	1	1	1
30	M0702540508	螺钉	Screw	1	1	1
31	880007037	盖板	Cover	1	1	1
32	M180601016	上弯针滑杆座螺钉M6X16	Screw	2	2	2
33	880007046	油塞	Oil Dam	1	1	1
34	M070300504	螺钉M3X4	Screw	1	1	1
35	880007050	吸油棉	Cotton	1	1	1
36	880007051	压板	Pressure Plate	1	1	1
37	900012036	上弯针供油销	The upper bending needle is effective	1	1	1
38	M140400704	螺钉	Screw	1	1	1

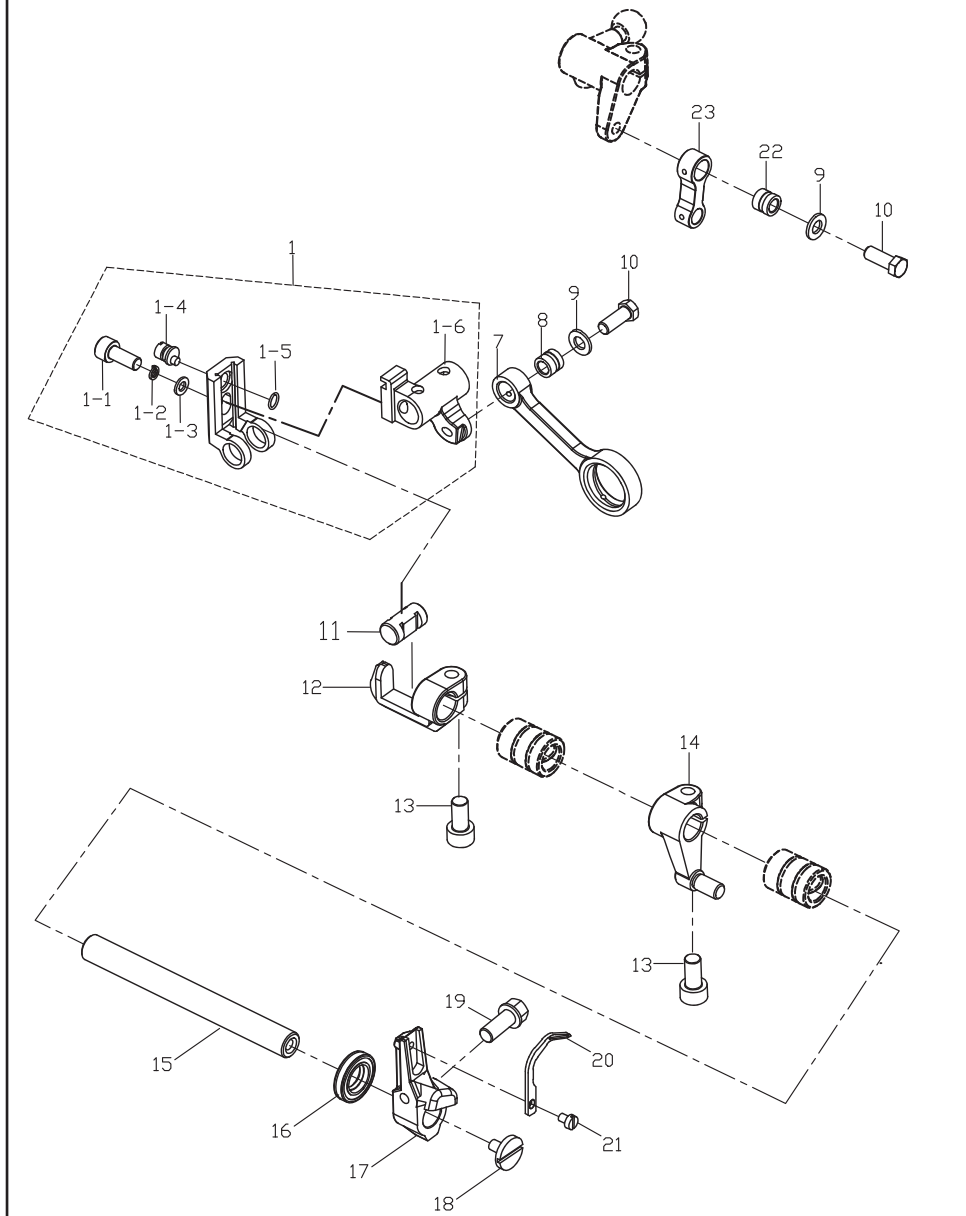
十三、下弯针部件/Lower Looper Drive Mechanism



十三、下弯针部件/Lower Looper Drive Mechanism

序号	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three-	四线 four-thread	五线 five-thread
1	M200500810	六角头开槽螺钉M5X10	Screw	1	1	1
2	W230507512	上弯针垫圈	Spring Washer	1	1	1
3	W220501614	垫圈	Washer	1	1	1
4	880007020	弯针轴	Shaft	1	1	1
5	880008002	下弯针球曲柄	Crank	1	1	0
6	M180607512	螺钉M6X0.75 L=12	Screw	1	1	1
7	M140500805	螺钉M5X5	Screw	0	0	1
8	880008004	下弯针球曲柄	Crank	0	0	1
9	880008021	弯针连杆	Connecting Rod	1	1	1
10	M090400716	弯针球连杆螺钉M4X16	Screw	4	4	4
11	680008010	油封	Oil Seal	1	1	1
12	M190500809	下弯针架螺钉	Screw	1	1	1
13	900013013	下弯针架	Lower Looper Holder	1	1	1
14	900013014	下弯针架螺钉	Screw	1	1	1
15	880008013	下弯针	Lower Looper	1	0	1
	880008014	下弯针	Lower Looper	0	1	0
16	M070350606	下弯针固定螺钉M3.5X6	Screw	1	1	1

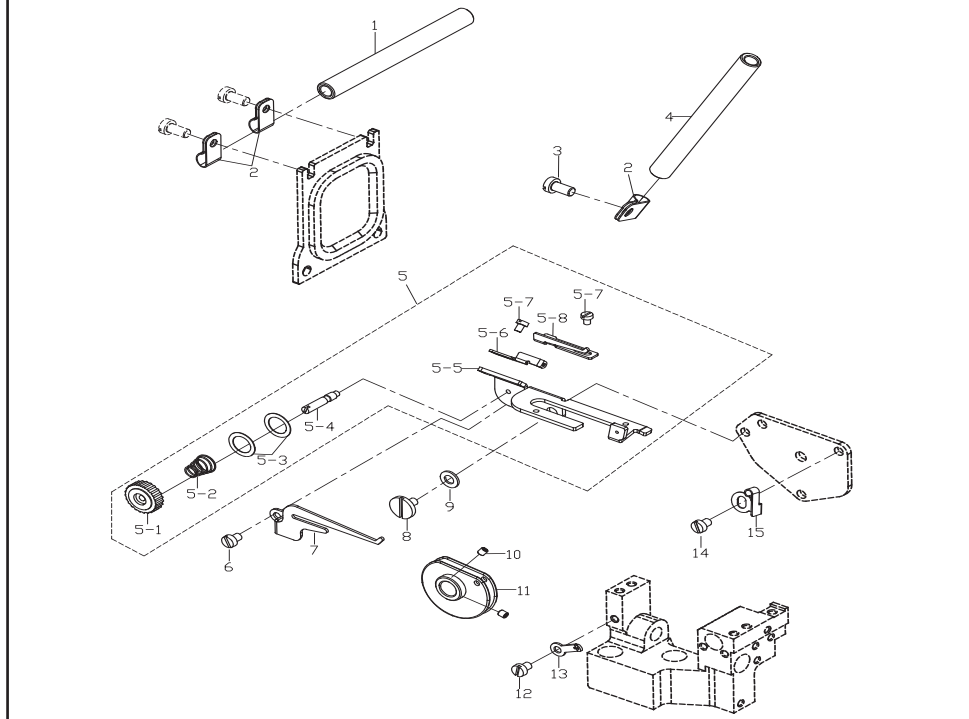
十四、二重环弯针机构 (1) /Chainstitch Looper Drive Mechanism (1)



十四、二重环弯针机构 (1) /Chainstitch Looper Drive Mechanism (1)

序号	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three-	四线 four-thread	五线 five-thread
1	880012010	滑块座组件	Slider	0	0	1
1-1	M180500812	螺钉M5X12	Screw	0	0	1
1-2	W230507512	弹簧垫片	Spring Washer	0	0	1
1-3	W220531010	垫片	Washer	0	0	1
1-4	880012015	偏心轴	Pin	0	0	1
1-5	880012014	O型圈	O Ring	0	0	1
1-6	880012016	曲柄	Crank	0	0	1
7	880012017	前弯针驱动连杆	Connection	0	0	1
8	900017028	连杆套 (1926)	Bushing	0	0	1
9	680012023W	垫片	Washer	0	0	2
10	M190500806	螺钉M5X6	Screw	0	0	2
11	880012009	驱动曲柄销	Shaft	0	0	1
12	880012006	驱动座	Holder	0	0	1
13	M180607512	驱动座螺钉M6X0.75 L=12	Screw	0	0	2
14	880012003	前弯针曲柄	Crank	0	0	1
15	880012001	前弯针轴	Looper Shaft	0	0	1
16	680008010	油封	Oil Seal	0	0	1
17	900014021	前弯针架	Looper Holder	0	0	1
18	900013014	前弯针架螺钉	Screw	0	0	1
19	M190500809	螺钉	Screw	0	0	1
20	880012027	前弯针	Double Chainstith Looper	0	0	1
	880012028	前弯针 (厚)	Double Chainstith Looper (heavy du	0	0	1
21	880012028	前弯针固定螺钉M3X6	Screw	0	0	1
22	880010022	连杆套	Bushing	0	0	1
23	880010023	前弯针连杆	Looper Link	0	0	1

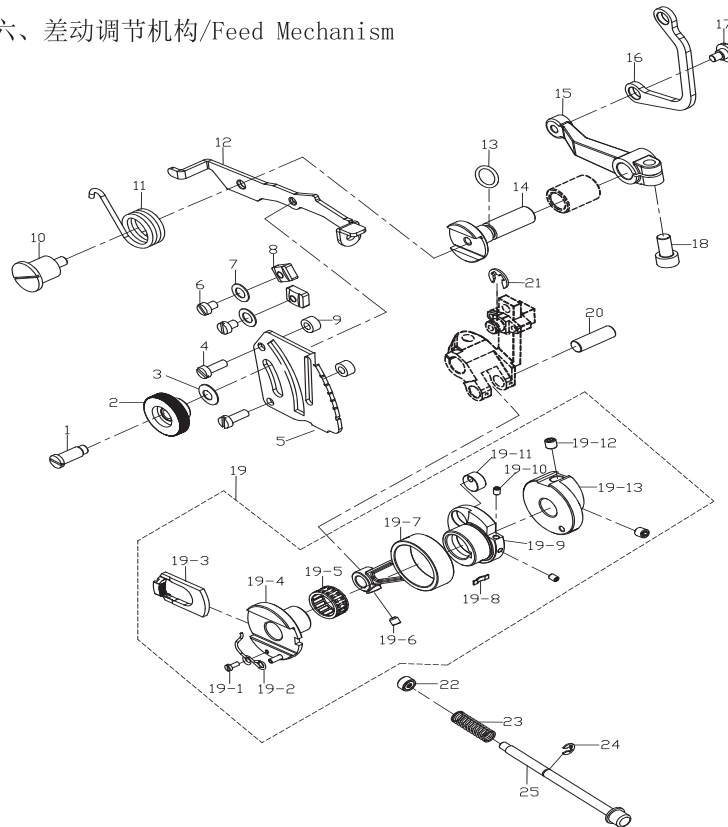
十五、二重环弯针机构 (2) /Chainstitch Looper Drive Mechanism (2)



十五、二重环弯针机构 (2) /Chainstitch Looper Drive Mechanism (2)

序号	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three-	四线 four-thread	五线 five-thread
1	880019004	长过线管	Long Thread Guide Tube	0	0	1
2	500018004	过线管夹(206115)	Thread Guide Holder	0	0	3
3	M070400708	后盖板组件螺钉M4X8	Back Cover Plate Screw	1	1	1
4	880019001	过线管	Thread Guide Tube	0	0	1
5	880019010	打线架组件	Looper Thread Takeup Assy.	0	0	1
5-1	880019014	压线螺母	Nut	0	0	1
5-2	880019013	压线簧	Spring	0	0	1
5-3	880019012	夹线片	Tension Disc	0	0	2
5-4	880019011	压线螺钉	Screw	0	0	1
5-5	880019006	打线架	Thread Takeup Assy.	0	0	1
5-6	880019009	左过线	Left Thread Guide	0	0	1
5-7	M070300504	过线板螺钉M3X4	Screw	0	0	2
5-8	880019007	右过线	Right Thead Guide	0	0	1
6	880019016	导线架螺钉	Screw	0	0	1
7	880019017	分线板	Thread Guide	0	0	1
8	500002023	螺钉	Screw	0	0	1
9	680003009	波形垫片	Washer	0	0	1
10	M140300503	凸轮轴紧定螺钉	Screw	0	0	2
11	880019020-1	打线凸轮	Line cam	0	0	1
12	M070400705	螺钉M4X5	Screw	0	0	1
13	880019022	过线	Tread Guide	0	0	1
14	M070400705	导线板螺钉M4X5	Screw	0	0	1
15	880019005	过线环	Tread Guide Hook	0	0	1

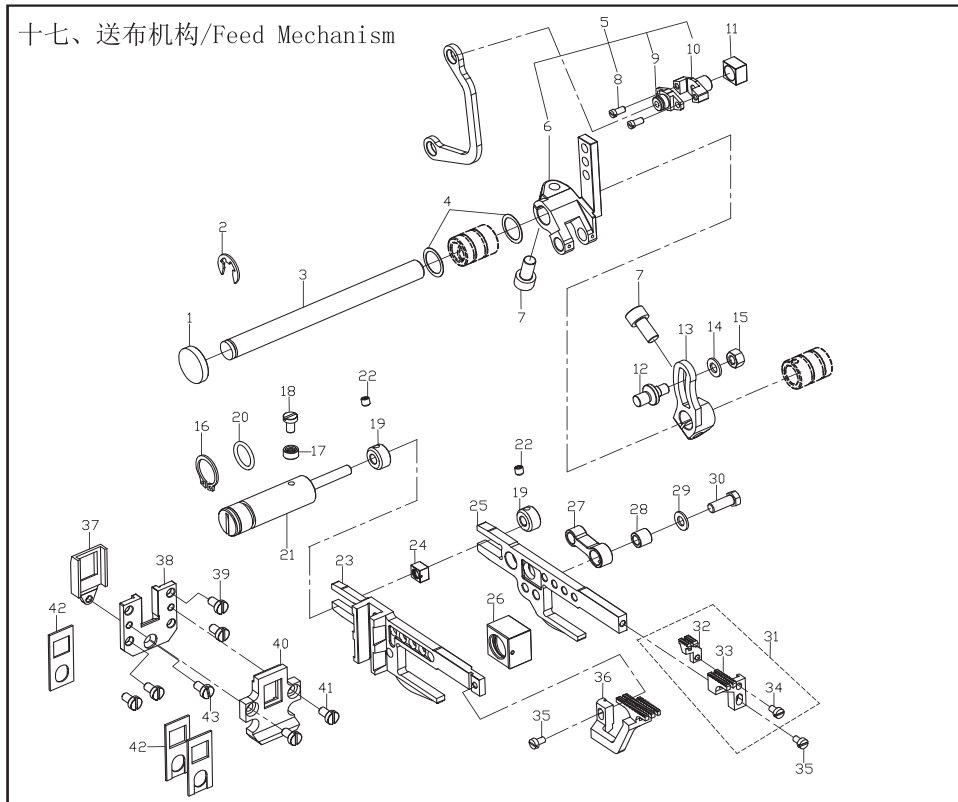
十六、差动调节机构/Feed Mechanism



十六、差动调节机构/Feed Mechanism

序号	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three--	四线 four--thread	五线 five--thread
1	880009041	差动主调节螺钉	Screw	1	1	1
2	880009040	差动主调节螺母	Nut	1	1	1
3	6890011020	碟型垫圈	Spring Washer	1	1	1
4	M090400712	固定螺钉M4X12	Screw	2	2	2
5	880016032	调节板	Regulatory Plate	1	1	1
6	S074374005P	螺钉SM11/64"X40 L=5	Screw	2	2	2
7	W220521112	垫片	Washer	2	2	2
8	680011024	定位螺母	Nut	2	2	2
9	W220428845	固定垫圈	Spacer	2	2	2
10	880009035	差动扳手固定螺钉	Screw	1	1	1
11	880009034	差动扳手簧	Spring	1	1	1
12	880009033	差动调节杠杆	Lever	1	1	1
13	680011009	O型圈	O Ring	1	1	1
14	880009031	差动轴	Shaft	1	1	1
15	880009028	差动调节曲柄	Lever	1	1	1
16	880009025	差动调节连杆	Links	1	1	1
17	880009026	差动调节连杆螺钉	Screw	1	1	1
18	M180607512	螺钉M6X7.5 L=12	Screw	1	1	1
19	880009003	送料连杆组件	Connection	1	1	1
19-1	880009019	弹簧固定螺钉	Screw	1	1	1
19-2	880009018	弹簧	Spring	1	1	1
19-3	880009017	内齿	Ratchet	1	1	1
19-4	880009015	开针偏心凸轮	Eccent Assembly	1	1	1
19-5	880009005	送布连杆滚针轴承	Needle Bearing	1	1	1
19-6	M140400706	送布连杆紧定螺钉M4X6	Screw	1	1	1
19-7	880009003	送布连杆	Connection	1	1	1
19-8	880009007	弹簧片	Flat Spring	1	1	1
19-9	880009006	针距凸轮	Eccent	1	1	1
19-10	M140300504	内六角紧定螺钉M3X5	Screw	2	2	2
19-11	880009009	小偏心轮	Feed Eccent	1	1	1
19-12	M140500806	送布偏心轮紧定螺钉M5X6	Screw	2	2	2
19-13	880009011	送布偏心轮	Regulatory	1	1	1
20	880005009	销轴	Pin	1	1	1
21	E320601208	卡簧	Ring	1	1	1
22	900016042	油封	Gaket	1	1	1
23	900016041	弹簧	Spring	1	1	1
24	E320300706	开口挡圈	Ring	1	1	1
25	900016043	开针按钮轴	Push Burron	1	1	1

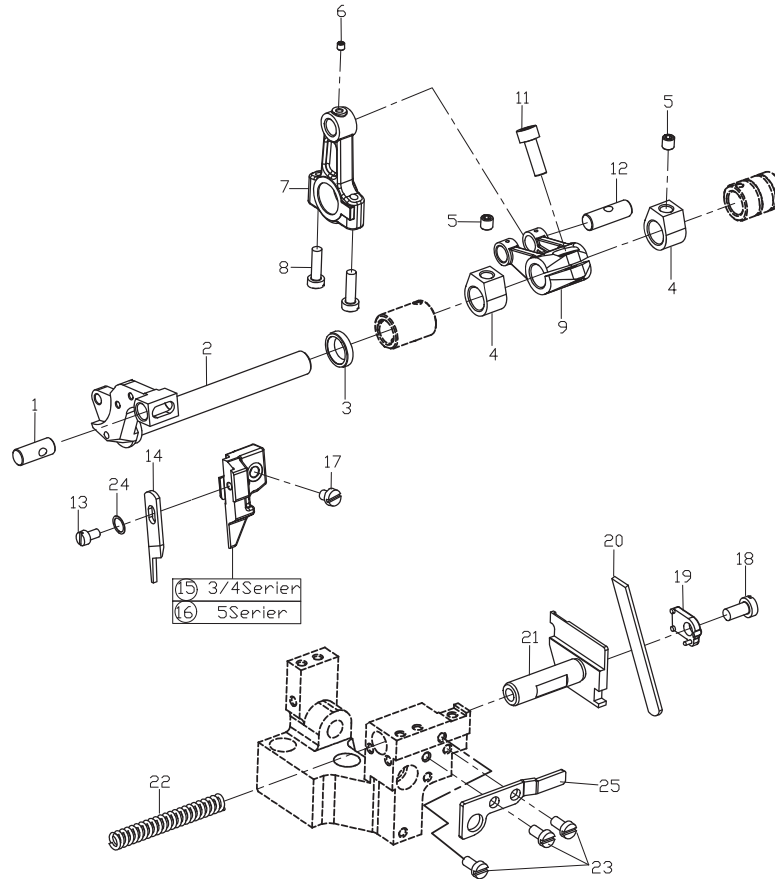
十七、送布机构/Feed Mechanism



十七、送布机构/Feed Mechanism

序号	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three-	四线 four-thread	五线 five-thread
1	88001003	油封	Plug	1	1	1
2	E320701410	开口挡圈	Ring	1	1	1
3	880010001	送布轴	Shaft	1	1	1
4	880010004	铜垫片	Washer	2	2	2
5	880010007	送料曲柄组件	Crank	1	1	1
6	880010009	送料曲柄	Crank	1	1	1
7	M180607512	送料曲柄螺钉M6X12	Screw	2	2	2
8	M070300506	螺钉M3X6	Screw	2	2	2
9	880010011	曲柄	Crank	1	1	1
10	880010012	曲柄销	Crank Pin	1	1	1
11	880010013	滑块	Block	1	1	1
12	880010017	偏心销	Pin	1	1	1
13	880010015	送料曲柄	Crank	1	1	1
14	680012023	送料曲柄销垫圈	Washer	1	1	1
15	N210420838	送料曲柄销螺母	Nut	1	1	1
16	R301381610	挡圈	Collar	1	1	1
17	900017017	油封	Gasket	1	1	1
18	M070400705	螺钉M4X5	Screw	1	1	1
19	880010025	挡圈 (240303)	Collar	2	2	2
20	O350012018	O型圈	O Ring	1	1	1
21	880010034	牙叉轴	Pin	1	1	1
22	M140400704	挡圈螺钉M4X4	Screw	2	2	2
23	880010027	差动齿牙架	Differential Feed Bar	1	1	1
24	880010028	滑柱	Block	1	1	1
25	880010026	主送齿牙架	Main Feed Bar	1	1	1
26	880010029	抬牙滑块(KQ214)	Block	1	1	1
27	880010023	连杆	Link	1	1	0
28	880010022	连杆套(KQ34;11926)	Bushing	1	1	0
28	900017028	连杆套	Bushing	0	0	1
29	6800122023	垫圈	Washer	1	1	1
30	M190500813	螺钉M5X13	Screw	1	1	1
31	880010045	牙齿组件	Main Feed Dog Complete	1	1	1
32	880010047	辅助齿	Auxiliary	1	1	1
33	880010046	主送牙	Main Feed Dog	1	1	1
34	M070300506	副送布牙螺钉M3X6	Screw	1	1	1
35	M070350608	主差动牙螺钉M3.5X8	Screw	2	2	2
36	880010036	差动齿	Differential Feed Dog	1	0	0
	880010037	差动齿 (5线)	Differential Feed Dog	0	0	1
	880010038	差动齿 (5线厚)	Differential Feed Dog	0	0	1
	880010039	差动齿 (5线宽)	Differential Feed Dog	0	0	1
37	880013040	牙架挡油板	Feed Bar Oil Seal	1	1	1
38	880010040	牙架导轨	Feed Bar	1	1	1
39	M070400707	牙架挡块螺钉M4X7	Screw	4	4	4
40	880010042	密封导架	Feed Bar Oil Seal	1	1	1
41	M070400705-1	挡油板螺钉M4X5.5	Screw	2	2	2
42	880010043	牙架油封	Oil Seal	3	3	3
43	M040400708	螺钉M4X8	Screw	1	1	1

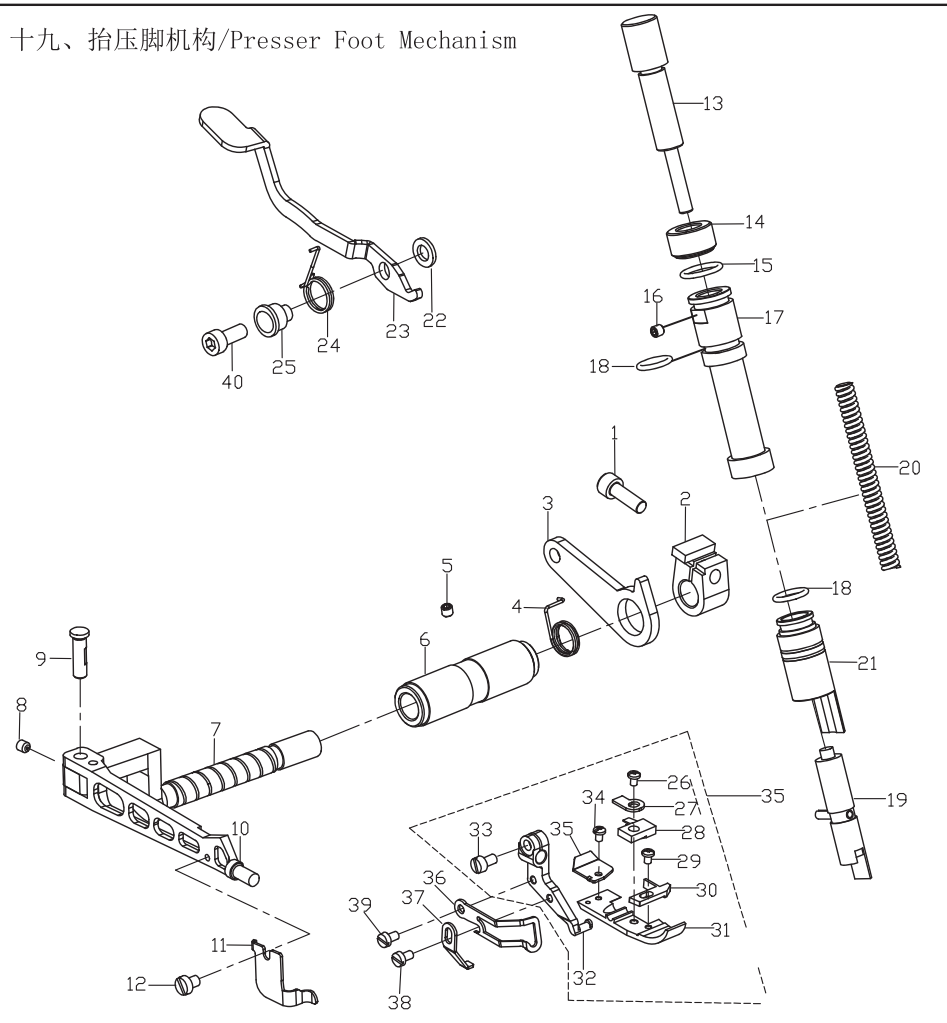
十八、剪布机构/Knife Drive Mechanism



十八、剪布机构/Knife Drive Mechanism

序号	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three-	四线 four-thread	五线 five-thread
1	880011001	导向销	Pin	1	1	1
2	900011002	上刀架轴	Upper Knife Lever	1	1	1
3	680011011	油封	Oil Seal	1	1	1
4	880011006	挡圈	Collar	2	2	2
5	M140607505	挡圈螺钉M6X0.75 L=5	Screw	2	2	2
6	M090400706	螺钉M4X6	Screw	2	2	2
7	880011015	上刀连杆	Connection	1	1	1
8	M140400706	螺钉M4X6	Screw	1	1	1
9	880011009	上刀曲柄	Crank	1	1	0
10	M150400704	下刀架锁紧螺钉	Screw	1	1	1
11	M180607512	螺钉M6X12	Screw	1	1	1
12	880005015	销轴	Pin	1	1	1
13	M070350608	上刀固定螺钉M3.5X8	Screw	1	1	1
14	680013014	上切刀	Upper Knife	1	1	1
15	880011018H	上切刀(厚料)	Upper Knife	1	1	1
16	880011020	上刀架	Upper Knife Clamp	1	1	0
17	880011021	上刀架	Upper Knife Clamp	0	0	1
18	S074374011	上刀架固定螺钉SM11/64" L=1	Screw	1	1	1
19	M200500810	螺钉M5X10	Screw	1	1	1
20	880011028	下刀压板	Lower Knife Clamp	1	1	1
21	680013022	下刀	Lower Knife	1	1	1
22	880011027H	下刀(厚料)	Lower Knife	1	1	1
23	880011024	下刀架	Lower Knife Holder	1	1	0
24	880011025	下刀架	Lower Knife Holder	0	0	1
25	900033003	下刀架(四线厚料宽边)	Lower Knife Holder	0	1	0
26	900034001	下刀架(五线厚料宽边)	Lower Knife Holder	0	0	1
27	880011023	弹簧	Spring	1	1	1
28	M070400707	下刀架固定螺钉M4X8	Screw	3	3	3
29	900018028	垫片	Washer	1	1	1
30	880011030	下刀架支板	Lower Knife Holder Guard	1	1	1

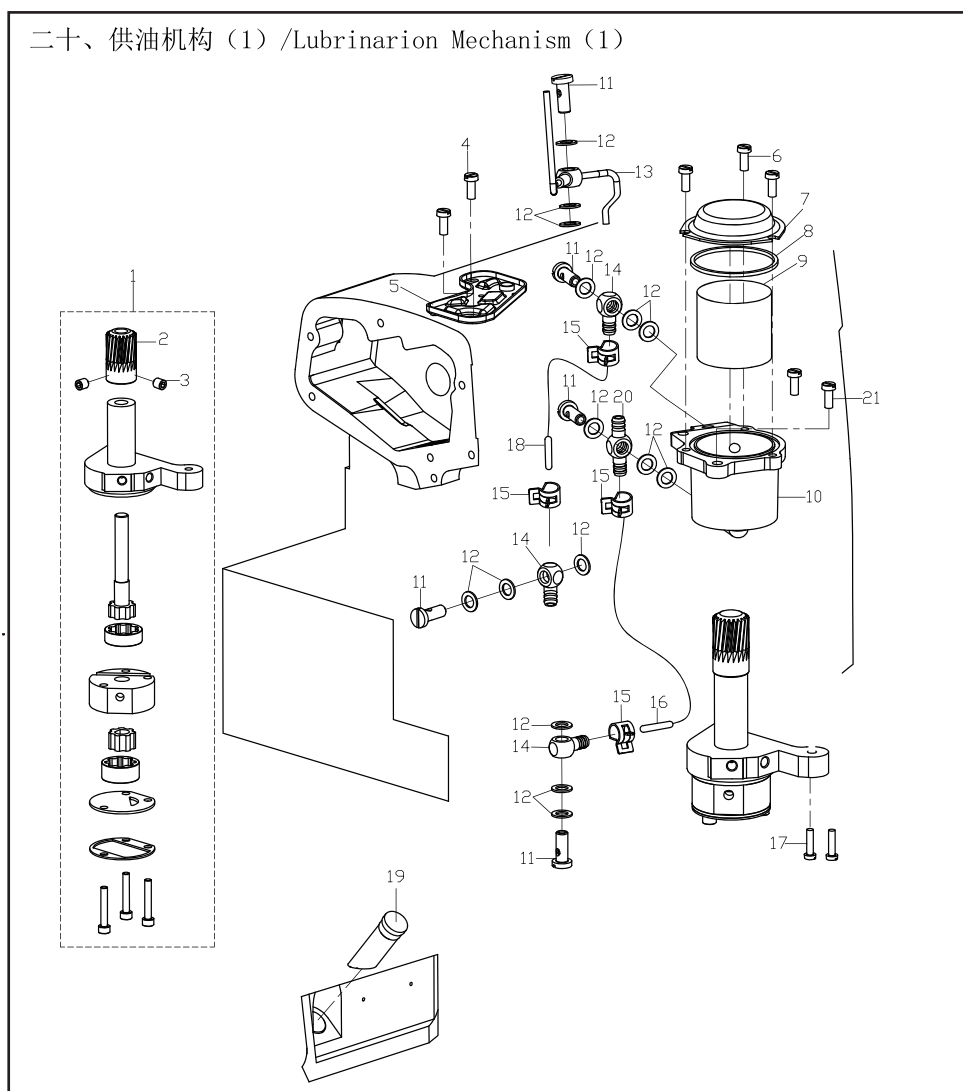
十九、抬压脚机构/Presser Foot Mechanism



十九、抬压脚机构/Presser Foot Mechanism

序号	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three-	四线 four-thread	五线 five-thread
1	M180607512	螺钉M6X12	Screw	1	1	1
2	680014017	抬牙曲柄	Collar	1	1	1
3	880013005	抬压脚轴杠杆	Presser Foot Lifting Lever	1	1	1
4	900019012	小杠杆扭簧	Spring	1	1	1
5	M150400706	螺钉M4X6	Screw	1	1	1
6	880013002	压脚轴套	Bushing	1	1	1
7	900C19007	压脚轴	Shaft	1	1	1
8	M150400704	抬压脚固定螺钉M4X4	Screw	1	1	1
9	900019017	压脚臂连杆销	Pin	1	1	1
10	900019018	抬压脚臂	Presser Arm	1	1	1
11	900019019	护指器	Thred Cutter	1	1	1
12	M080300505	切刀挡板螺钉M3X5	Screw	1	1	1
13	900019021	调压螺钉	Screw	1	1	1
14	900019022	调压螺母	Nut	1	1	1
15	O351250018	O型圈Φ12.5×Φ1.8	O Ring	1	1	1
16	M150400704	螺钉M4X4	Screw	1	1	1
17	900C19025	螺纹套	Thread Sleeve	1	1	1
18	900009018	O型圈Φ9×Φ1.8	O Ring	2	2	2
19	900019050	压杆头	Bushing	1	1	1
20	900019028G	调压簧	Spring	1	1	1
21	900019029	压杆套	Strut Sleeve	1	1	1
22	900019030	垫片	Washer	1	1	1
23	900019031	压杆扳手	Lever	1	1	1
24	900019032	压杆扳手扭簧	Spring	1	1	1
25	900019033	压脚扳手轴套	Screw	1	1	1
26	880021040	压脚柄压板固定螺钉	Screw	0	1	0
27	880021039	压脚柄压板	Presser Foot Lifting Lever Plate	0	1	0
28	880021025	小压脚	Small Presser Foot	0	1	0
29	880021002	压脚小舌固定螺钉	Screw	0	1	0
30	880021019	压脚小舌	Auxiliary Presser Foot	0	1	0
31	880021029	压脚底板	Presser Foot Baseboard	0	1	0
32	880021015	压脚柄	Rack	0	1	0
33	M070350608	压脚柄固定螺钉M3.5X8	Screw	0	1	0
34	880021042	挡布板固定螺钉	Screw	0	1	0
35	880021041	挡布板	Auxiliary Plank	0	1	0
35	880021001	压脚组件	Presser Foot Assy	1	0	0
35	880021002	压脚组件	Presser Foot Assy	0	1	0
36	880021007	护指器	Finger Guard	0	1	0
37	880021009	压脚弹簧	Presser Foot Spring	0	1	0
38	M070300505	压脚弹簧固定螺钉M3X5	Screw	0	1	0
39	M070300504	压脚弹簧固定螺钉M3X4	Screw	0	1	0
40	M180500812	压脚扳手螺丝	Screw	1	1	1

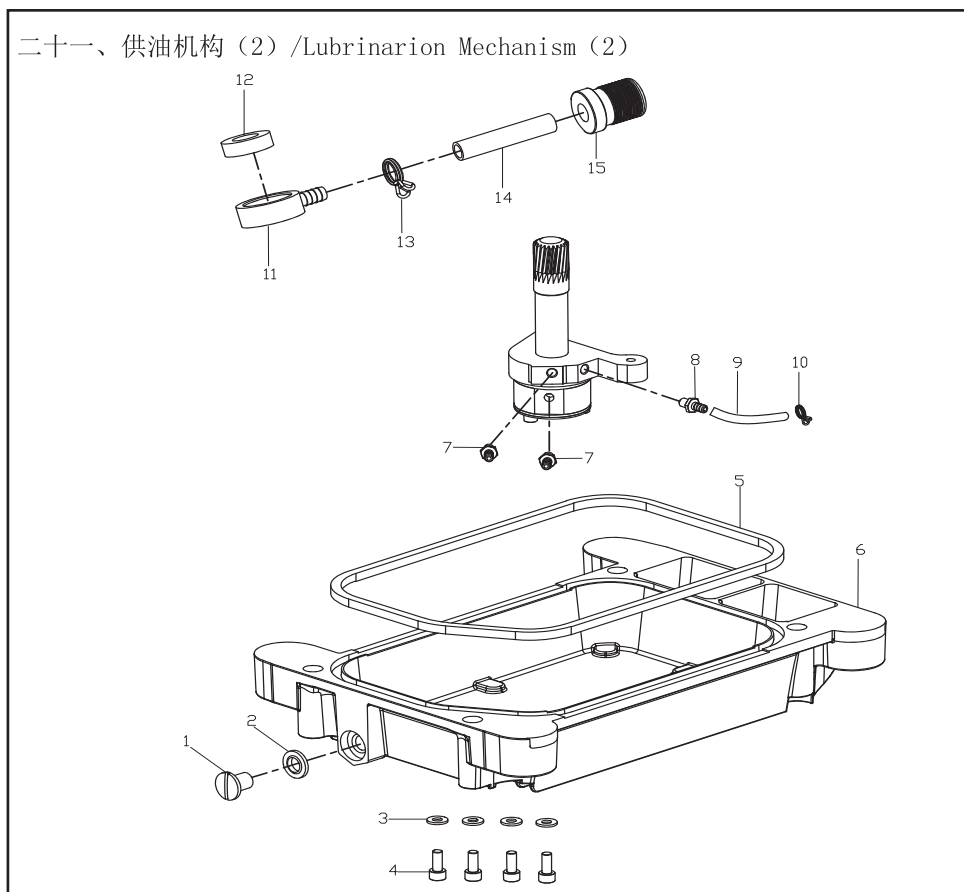
二十、供油机构 (1) /Lubrinarion Mechanism (1)



二十、供油机构 (1) /Lubrinarion Mechanism (1)

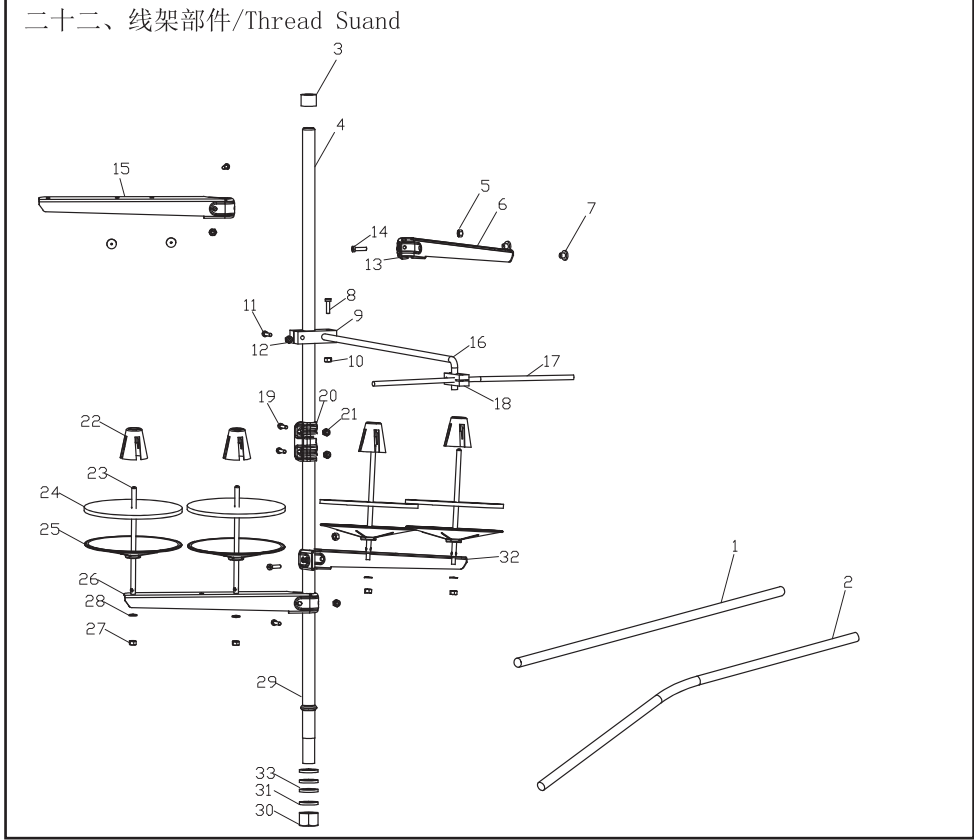
序号	图 号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three-	四线 four-thread	五线 five-thread
1	880014001	油泵组件	Pump asm	1	1	1
2	880014002	蜗轮	Worm Wheel	1	1	1
3	M150500805	螺钉M5X5	Screw	2	2	2
4	M070400708	螺钉M4X8	Screw	2	2	2
5	900020005	接油盘	Oil Pan	1	1	1
6	M070400708	滤油器螺钉M4X8	Screw	3	3	3
7	900020007	滤油器盖	Cover	1	1	1
8	O350410018	O型圈	O Ring	1	1	1
9	500017003	滤油器	Oil Cleaner	1	1	1
10	900020010	滤油器缸	Tank	1	1	1
11	880014023	过油螺钉	Screw	5	5	5
12	W220631008	垫片	Washer	16	16	16
13	900C20013	上喷油管	Upper Oil Tube	1	1	1
14	880014026	油管接头	Oil Tube Joint	3	3	3
15	500016011	油管夹	Oil Tube Snap Ring	4	4	4
16	900020016	油管	Oil Tube	1	1	1
17	M070400717	螺钉M4X17	Screw	2	2	2
18	880014025	油管	Oil Tube	1	1	1
19	900020019	油标	Oil sight	1	1	1
20	880014022	油管接头	Oil Tube Joint	1	1	1
21	M070400707	螺钉	Screw	2	2	2

二十一、供油机构 (2) /Lubrinarion Mechanism (2)

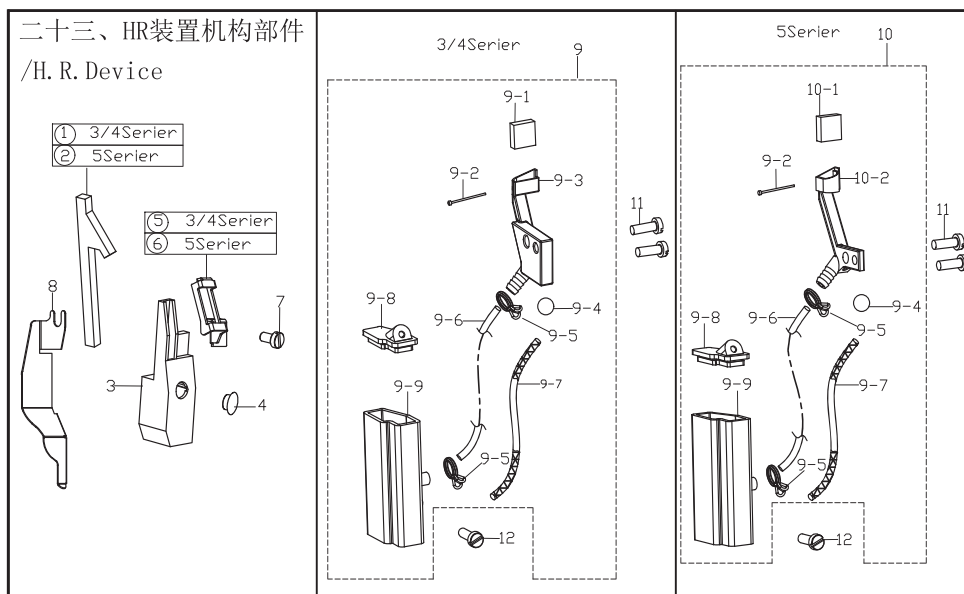


二十一、供油机构 (2) /Lubrinarion Mechanism (2)

序号	图 号 Part NO.	名 称 Partname	零件描述 Description	数量(Number)		
				三线 three-	四线 four-thread	五线 five-thread
1	S185952812	放油螺钉	Screw	1	1	1
2	500017018	放油螺钉油封	Oil Seal	1	1	1
3	680001024	垫片(E40435)	Washer	4	4	4
4	M180500814	油盘固定螺钉M5X14	Screw	4	4	4
5	900021002	密封垫	Seal Washer	1	1	1
6	900021001	油盘 (8800FT)	Oil Pan	1	1	1
7	880015008	油管接头	Oil Tube joint	2	2	2
8	880015014	回油管塞	Oil Return plug	1	1	1
9	880015009	油管	Oil Tube	1	1	1
10	880014024	油管卡簧	Clipp spring	1	1	1
11	880015015	回油套	Oil return sleeve	1	1	1
12	880015016	回油套毡	Oil felt	1	1	1
13	880015017	油管夹	Oil Tube clamp	2	2	2
14	880015018	回油管	Oil Return Tube	1	1	1
15	900021017	油管接头	Oil Tube joint	1	1	1



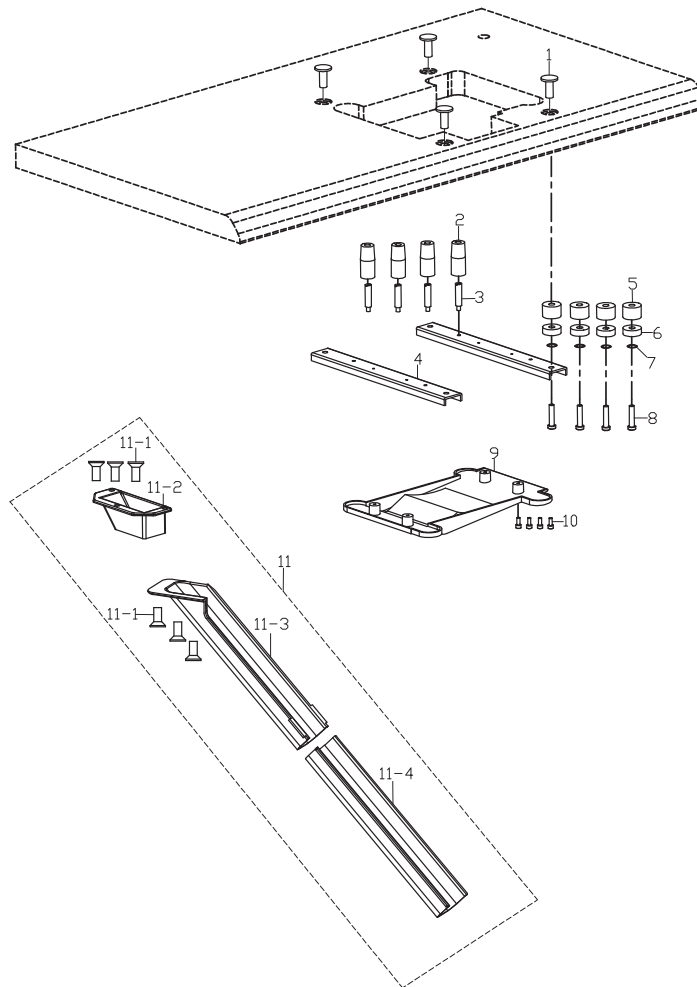
序号	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three-	四线 four-thread	五线 five-thread
1	900022001	过线架	Thread Guide	1	0	0
2	900022002	过线架	Thread Guide	0	0	1
3	900022003	线架帽	Thread Stand Seal	1	1	1
4	900022004	上管	Upper Thread colum	1	1	1
5	900022005	导线环螺母	Thread Guide Hook Nut	2	4	4
6	900022006	导线架 (短)	Thread Guide Bracket	0	2	1
7	900022007	过线环	Thread Guide Hook	3	4	5
8	900022008	线架螺钉	Screw	2	2	2
9	900022009	线架	Thread Stand	1	1	1
10	900022010	螺母	Nut	4	4	4
11	900022011	线架螺钉	Screw	2	2	2
12	900022012	螺母	Nut	4	4	4
13	900022013	导线环	Thread Guide Hook	2	4	4
14	900022014	导线环螺钉	Screw	2	4	4
15	900022015	导线架 (长)	Thread Spool Tray Bracket	1	0	1
16	900022016	导线架	Thread Guide Bracket	1	1	1
17	900022017	过线架	Thread Guide Bracket	0	1	0
18	900022018	固定器	Thread Guide Joint	1	1	1
19	M180500815	螺钉M5X15	ScrewM5X15	2	2	2
20	900022020	套	Bushing	1	1	1
21	900022021	套螺母	Nut	2	2	2
22	900022022	线圈定位套	Spool Cushion	3	4	5
23	900022023	线托棒	Spool Pin	3	4	5
24	900022024	线盘垫	Spool Tray Cushing	3	4	5
25	900022025	线盘	Spool Tray	3	4	5
26	900022026	托线架 (长)	Thread Spool Tray Bracket	1	0	1
27	900022027	螺母	Nut	3	4	5
28	900022028	垫圈	Washer	3	4	5
29	900022029	下管	Lower Thread Cloum	1	1	1
30	900022030	螺母	Nut	1	1	1
31	900022031	下管垫圈	Lower Waher	2	2	2
32	900022032	托线架 (短)	Thread Spool Tray Bracket	0	2	2
33	900022033	防震垫	Shakeproof Washer	2	2	2
34	900022034	过线架	Thread Guide Plate	0	0	1 (六线)
35	900022035	线架组件	Thrad Stand Compoment	1	0	0
36	900022036	线架组件	Thrad Stand Compoment	0	1	0
37	900022037	线架组件	Thrad Stand Compoment	0	0	1
38	900022038	线架组件	Thrad Stand Compoment	0	0	1 (六线)



二十三、HR装置机构部件/H.R.Device

序号	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three--	四线 four--thread	五线 five--thread
1	900023001	滤油毡	Filter felt	1	1	0
2	880020002	滤油毡	Filter felt	0	0	1
3	900020003	硅油箱	Silicone oil box	1	1	1
4	500001002	橡胶塞	Rubber Plug	1	1	1
5	900023005	压板	Plate	1	1	1
6	900023006	压板	Plate	0	0	1
7	M070400712	压板螺钉M4X12	Screw	1	1	1
8	900023013	挡板	Snap Plate Bracket	1	1	1
9	880020018	机针冷却器组件	needle cooler assembly	1	1	0
9-1	880020016	油毡	Asphalt felt	1	1	0
9-2	880020015	机针冷却器油线钉	Needle Cooler Screw	1	1	1
9-3	880020019	机针冷却器	Needle cooler	1	1	0
9-4	880020022	钢球	Steel ball	1	1	1
9-5	880020010	卡簧	Circlip	2	2	2
9-6	880020011	油管	Tube	1	1	1
9-7	880020012	油线	Oil wick	1	1	1
9-8	880020008	小油箱盖	Small tank cover	1	1	1
9-9	880020009	小油箱	Small tank	1	1	1
10	880020020	机针冷却器组件	needle cooler assembly	0	0	1
10-1	880020017	油毡	Oil felt	0	0	1
10-2	880020021	机针冷却器	Needle cooler	0	0	1
11	M070400712	机针冷却器螺钉M4X12	Screw	1	1	0
12	M070400718	小油箱固定螺钉M4X18	Screw	1	1	1

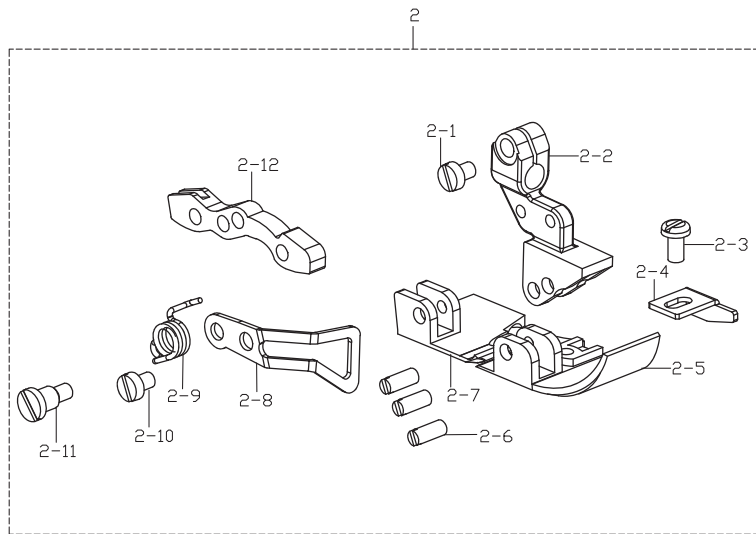
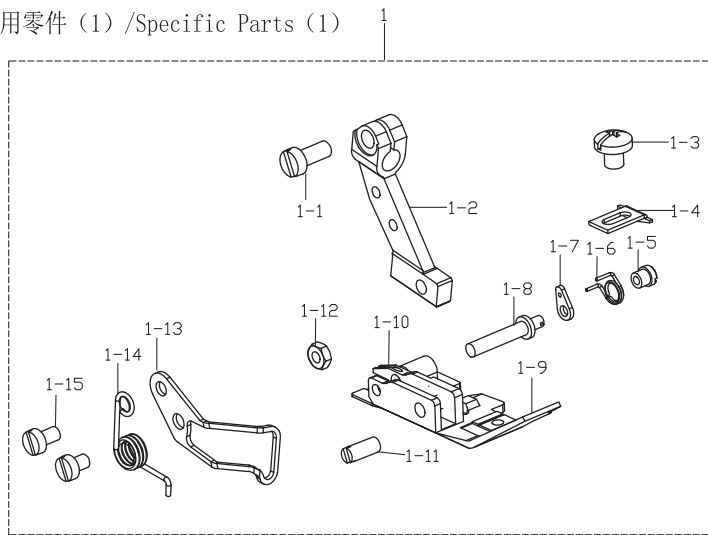
二十四、托盘部件/Parts For Simi-Submerged Lnstallation



二十四、托盘部件/Parts For Simi-Submerged Lnstallation

序号	图 号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three-	四线 four-thread	五线 five-thread
1	900024001	托盘固定螺母	Nut	4	4	4
2	900024002	托盘防震连接垫	Shakeproof Connecting Washer	4	4	4
3	900024014	螺钉	Screw	4	4	4
4	900024004	托架	Rest Board	2	2	2
5	900024006	防震套	Shakeproof sleeve	4	4	4
6	900024005	减震垫圈	Shakeproof Washer	4	4	4
7	900024007	大垫圈	Washer	4	4	4
8	900024008	托盘内六角螺钉	Screw	4	4	4
9	900024003	托盘	Plate	1	1	1
10	M180400707	螺钉M4X7.5	Screw	4	4	4
11	900024009	落料斗组件	Waste Chute Assy.	1	1	1
11-1	900024010	排料槽座螺钉	Screw	6	6	6
11-2	900024011	排料槽座	Row Material Trollgh Bracket	1	1	1
11-3	900024012	排料槽1	Row Material Trollgh	1	1	1
11-4	900024013	排料槽2	Row Material Trollgh	1	1	1

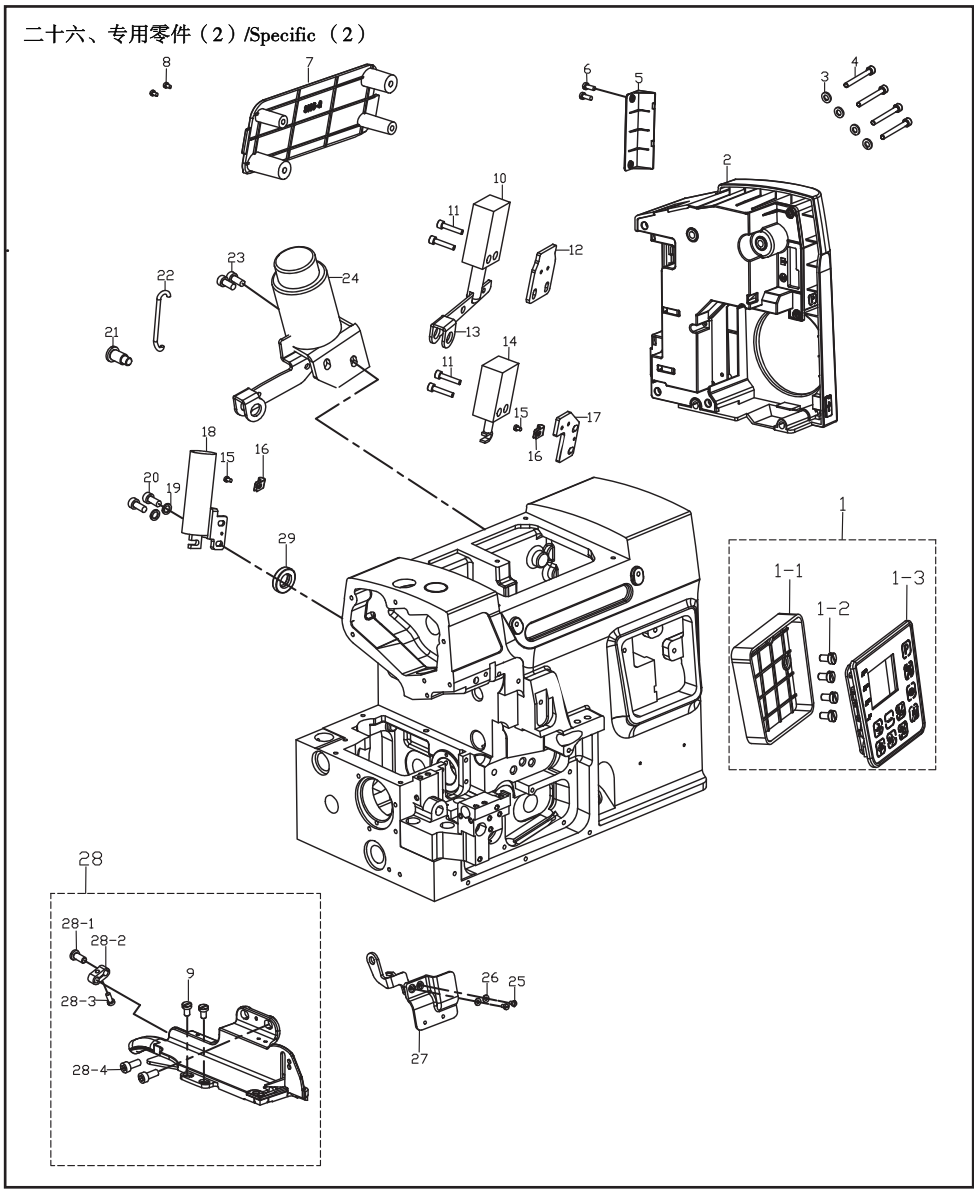
二十五、专用零件 (1) /Specific Parts (1)



二十五、专用零件 (1) /Specific Parts (1)

序号	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three--	四线 four--thread	五线 five--thread
1	880021005	压脚组件 (宽)	Presser Foot Assy.	0	0	1
1-1	M070350608	螺钉	Screw	0	0	1
1-2	880021016	压脚架	Presser Foot Frame	0	0	1
1-3	880021042	螺钉	Screw	0	0	1
1-4	880021020	辅助压脚	Assist Presser Foot	0	0	1
1-5	900025030	螺母	Nut	0	0	1
1-6	880021035	压脚弹簧	Spring	0	0	1
1-7	900025029	挡板	Baffle	0	0	1
1-8	880021037	轴位螺钉	Screw	0	0	1
1-9	880021030	压脚底板	Presser Foot Baseboard	0	0	1
1-10	880021027	小压脚	Small Preseer Foot	0	0	1
1-11	880021033	销	Pin	0	0	1
1-12	880021038	螺母	Nut	0	0	1
1-13	880021008	压脚护手	Finger Guard	0	0	1
1-14	880021010	压脚弹簧	Spring	0	0	1
1-15	M070300504	螺钉	Screw	0	0	2
2	880021003	压脚组件	Presser Foot Assy.	0	0	1
2-1	M070350608	螺钉M3.5X7..5	Screw	0	0	1
2-2	880021017	压脚架	Presser Foot Frame	0	0	1
2-3	880021023	螺钉M3X4.5	Screw	0	0	1
2-4	880021021	护料压板	Fabric Guard	0	0	1
2-5	880021031	压脚底板	Baseboard	0	0	1
2-6	880021033	销	Pin	0	0	3
2-7	880021028	小压脚底板	Baseboard	0	0	1
2-8	880021008	压脚挡片	Presser Foot Guard	0	0	1
2-9	880021011	压脚弹簧	Spring	0	0	1
2-10	M070300504	螺钉	Screw	0	0	1
2-11	880021013	轴位螺钉	Screw	0	0	1
2-12	880021043	压脚脚连接件	Connection	0	0	1

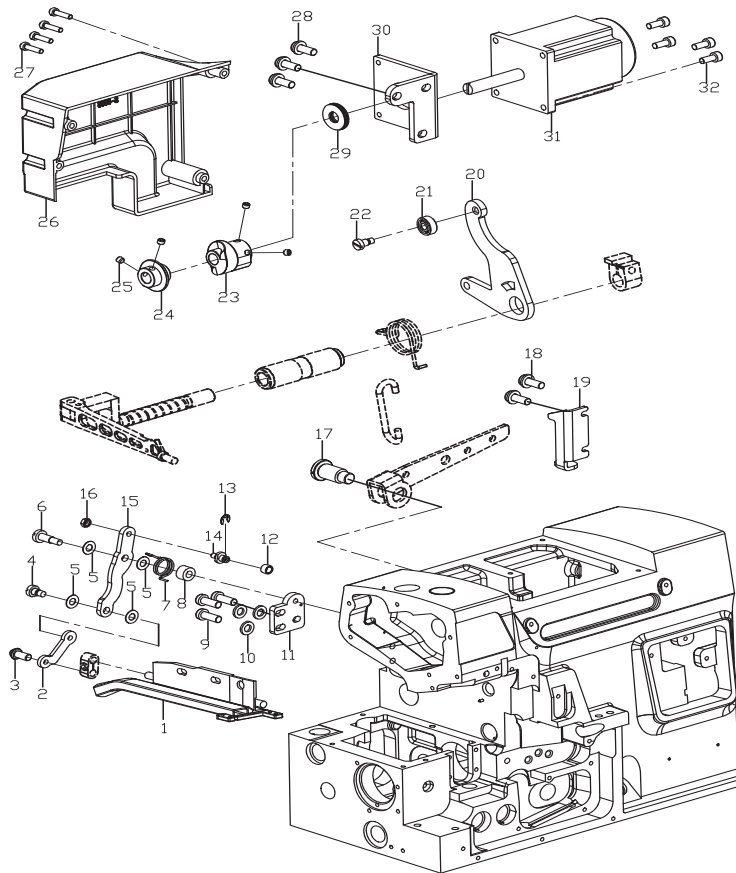
二十六、专用零件 (2) /Specific (2)



二十六、专用零件 (2) /Specific (2)

序号	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three--	四线 four--thread	五线 five--thread
1	900C26013	操作面板组件	Operations Panel	1	1	1
1-1	900C26001	操作面板底壳	Operation panel bottom shell	1	1	1
1-2	M070400707	螺丝	Screw	4	4	4
1-3	900C26003	操作面板盖	Operation panel cover	1	1	1
2	900C02013	电控组件 (多功能款)	Controller	1	1	1
3	900002045	垫片	Shim	4	4	4
4	M180500845	电控固定螺钉M5X45	Screw	4	4	4
5	900002041SP	电控盖	Electronic control cover	1	1	1
6	M090400710	电控盖螺钉	Screw	2	2	2
7	900C26007	后罩壳	Cover	1	1	1
8	M0070400710	过线盒螺钉M3X4	Screw	2	2	2
9	M070400708-1	切刀架固定螺钉	Screw	2	2	2
10	900032003	抬压脚气缸	Presser foot cylinder	1	1	1
11	M180500825	螺钉M5X25	Screw	4	4	4
12	900032004	抬压脚气缸支架	Presser foot cylinder bracket	1	1	1
13	880013010	抬压脚杠杆	Presser Foot Lever	1	1	1
14	900032001	切刀气缸	Cutter cylinder	1	1	1
15	M070400708	线夹螺钉	Screw	1	1	1
16	500018004	线夹	Clamp	1	1	1
17	900026039	切刀气缸支架	Cutter cylinder Bracket	1	1	1
18	900026006	剪线电磁铁组件	Electromagnetic Assembly	1	1	1
19	900026034	弹性垫片	Elastic gasket	2	2	2
20	M180601012	螺钉M6X12	Screw	2	2	2
21	880013011	抬压脚杠杆轴位螺钉	Screw	1	1	1
22	900019004	吊钩	Lifting Hook	1	1	1
23	M180601012	螺钉M6X12	Screw	2	2	2
24	900026004	抬压脚电磁铁组件	Electromagnetic Assembly	1	1	1
25	M070400707	螺钉M4X7.5	Screw	2	2	2
26	900026021	垫片	Washer	2	2	2
27	900026033-1	护目镜片	Eye protection lens	1	1	1
28	900026011SP	剪线刀组件 (速普)	Cutter Assembly	1	1	1
28-1	900026009	销子	Pin	1	1	1
28-2	900026015	刀组连接连杆	Crank	1	1	1
28-3	M180400704	螺钉M4X4	Screw	1	1	1
28-4	M180601012	螺钉M6x12	Screw	2	2	2
29	900C26029	垫块	Cushion block	1	1	1

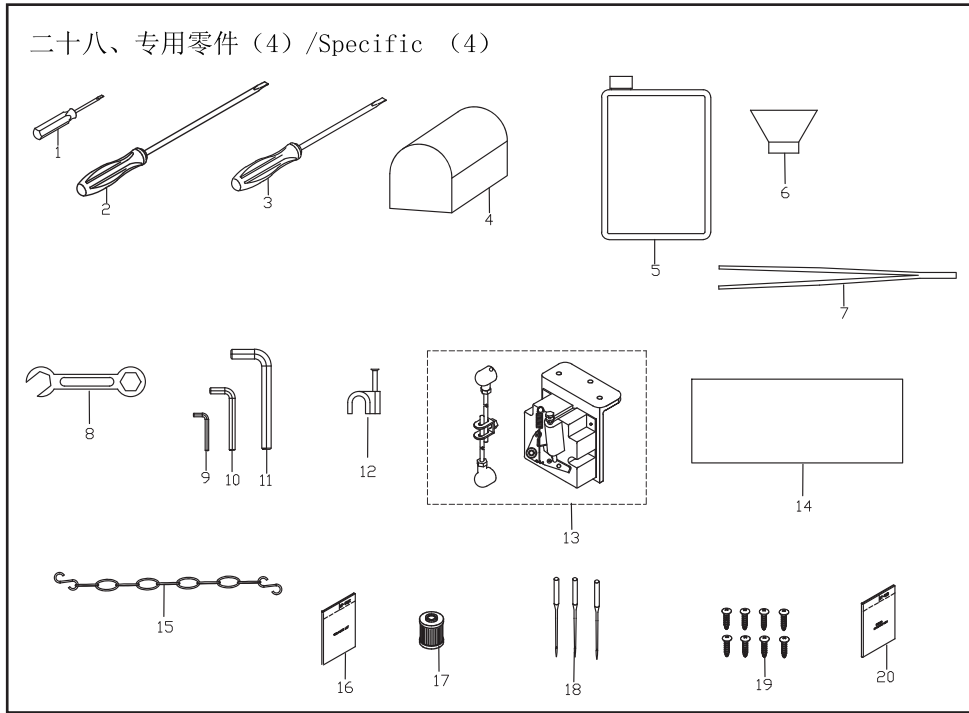
二十七、专用零件 (3) /Specific (3)



二十七、专用零件 (3) /Specific (3)

序号	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three-	四线 four-thread	五线 five-thread
1	900C28001	斩刀组件	Chopper assembly	1	1	1
2	900C28002	斩刀驱动杠杆	Chopper drive lever	1	1	1
3	900C28003	螺钉	Screw	1	1	1
4	900C28004	轴位螺钉	Screw	1	1	1
5	W220601205	垫片	shim	4	4	4
6	900C28006	轴位螺钉	Screw	1	1	1
7	900C28007	弹簧	Spring	1	1	1
8	900C28008	限位套	Limit sleeve	1	1	1
9	M180601016	螺钉	Screw	3	3	3
10	W220661216	垫片	Screw	3	3	3
11	900C28011	支架	Bracket	1	1	1
12	900C28012	滚珠	ball	1	1	1
13	E320501208	卡簧	Snap ring	1	1	1
14	900C28014	螺钉	Screw	1	1	1
15	900C28015	连杆	connecting rod	1	1	1
16	N214374003	螺母	Nut	1	1	1
17	880013011	抬压脚杠杆轴位螺钉	Screw	1	1	1
18	M070400707	螺钉	Screw	2	2	2
19	880013013	限位板	Sropper	1	1	1
20	900C28020	抬压脚轴杠杆	Presser Foot Lifting Lever	1	1	1
21	900C28021	轴承	Bearing	1	1	1
22	900C28022	轴位螺钉	Screw	1	1	1
23	900C28023	凸轮	Cam	1	1	1
24	900C28024	挡圈	Retaining ring	1	1	1
25	M140500804	螺钉	Screw	4	4	4
26	900C28026	步进电机罩壳	Stepper motor housing	1	1	1
27	M0704007020	螺钉	Screw	4	4	4
28	M180601016	螺钉	Screw	3	3	3
29	900C28029	平面轴承	needle bearing	3	3	3
30	900C28030	支架	Bracket	1	1	1
31	900C28031	步进电机	Stepper motor	1	1	1
32	M180500812	螺钉	Screw	4	4	4

二十八、专用零件 (4) /Specific (4)



二十八、随机附件部分/Accessories Assembles

序号	图号 Part NO.	名称 Partname	零件描述 Description	数量(Number)		
				三线 three-	四线 four-thread	五线 five-thread
1	900027001	直柄内六角螺丝刀 (1.5mm)	Hexagonal Wrench/1.5mm	1	1	1
2	900027002	螺丝刀 (小)	Screw Driver (S)	1	1	1
3	900027004	螺丝刀 (大)	Screw Driver (L)	1	1	1
4	900027003	机头罩	Machinne Head Cover	1	1	1
5	900027005	油壶	Oil Can	1	1	1
6	900027007	漏斗	Tundish	1	1	1
7	900027008	镊子	Tweezers	1	1	1
8	900027009	扳手 (8mm)	Wrench(8mm)	1	1	1
9	900027011	内六角扳手 (1.5mm)	Hexagonal screw driver/1.5mm	1	1	1
10	900027012	内六角扳手 (2mm)	Hexagonal screw driver/2mm	1	1	1
11	900027013	内六角扳手 (5mm)	Hexagonal screw driver/5mm	1	1	1
12	900027015	线卡钉	Part Manual	5	5	5
13	900027016	控速器	Controllor	1	1	1
14	900027017	附件盒	Attachment Box	1	1	1
15	900027018	脚踏板链条	Chain	1	1	1
16	900C29016	零件手册		1	1	1
17	500017013	滤油器 (纸质)	Oil Cleaner	1	1	1
18	680003035	机针 (四线)	Needle	2	2	0
18	680003035-1	机针 (五线)	Needle	0	0	2
18	680003035-3	机针 (五线厚料)	Needle	0	0	2
19	900027022	木螺钉	Screw	8	8	8
20	900C20020	电控说明书	Electronic Control Lnstructions	1	1	1

